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# Methanol Electrooxidation Reaction in Alkaline Medium on Glassy Carbon Electrode Modified with Ordered Mesoporous Ni/Al<sub>2</sub>O<sub>3</sub>

Yan Wang, Wei Chen, Dahai Pan, Qian Xu, Jinghong Ma, Jiajun Zheng, Ruifeng Li\*

College of Chemistry and chemical Engineering, Taiyuan University of Technology, Taiyuan, 030024, People's Republic of China \*E-mail: rfli@tyut.edu.cn

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In this work, ordered mesoporous Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were prepared by the solvent evaporation induced self–assembly (EISA) method. The synthesized Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were characterized by XRD, elemental distribution analyses, N<sub>2</sub> adsorption and TEM. Ni/Al<sub>2</sub>O<sub>3</sub> modified glassy carbon electrode was used to investigate the electrocatalytic oxidation of methanol in 0.1 M NaOH solution by cyclic voltammetry (CV) and chronoamperometry (CA). CVs results showed good electrocatalytic activity of Ni/Al<sub>2</sub>O<sub>3</sub> could be attributed to its synergetic effects between high dispersion of nickel and the ordered mesoporous structure that facilitates the diffusion of methanol and products. The CV and CA results suggest methanol electrooxidation is an irreversible process and a diffusion controlled process. The rate constant for the catalytic reaction of methanol is calculated to be  $1.66 \times 10^6$  cm<sup>3</sup> mol<sup>-1</sup> s<sup>-1</sup>.

**Keywords:** Methanol Electrooxidation, Glassy Carbon Electrode, Direct Methanol Fuel Cell, Alkaline Medium

# **1. INTRODUCTION**

Direct methanol fuel cell (DMFCs) is considered to be a promising power source for transportation, portable electronics and other applications due to its high energy conversion efficiency, low pollution emission and simple operation [1–3]. However, there are several technical problems hindering the commercialization of DMFCs, which include the methanol permeability from the anode to the cathode [4] and the relatively slow kinetics of methanol oxidation reaction (MOR) on the anode [5]. Using alkaline electrolyte can be a feasible approach for the development of DMFCs due to the

electrocatalytic oxidation of methanol in alkaline medium is kinetically faster than in acidic medium [6, 7]. Moreover, the usage of alkaline electrolytes in DMFCs presents other advantages such as less sensitive to poisoning effects [8, 9] and lower corrosion. The electrode materials play an important role in the electrocatalytic oxidation of methanol. Pt–based materials such as Pt and PtRu are commonly used as anode catalyst for MOR. However, the high cost and rareness of Pt largely restrict the broad commercialization of DMFCs. In alkaline electrolytes, a much wider range of low cost materials can be used as anode catalysts such as Zn, Ni, Pd and other non–noble transition metals. Among these materials, nickel is a promising catalytic material due to its surface oxidation properties [10].

Porous materials such as zeolite are widely used as the supports for electrocatalysis reaction. The high surface area and large pore volume of the supports are critical in electrocatalysis due to the high surface area and large pore volume can allow better dispersion of metal catalysts and facilitate the diffusion of reactants and products [11]. Recently, nickel supported porous materials have been employed for methanol electrocation and exhibit good electrocatalytic activity [12, 13].

In this work, nickel supported ordered mesoporous alumina were prepared by the solvent evaporation induced self–assembly (EISA) method. Then, the electrocatalytic oxidation of methanol on ordered mesoporous  $Ni/Al_2O_3$  modified glassy carbon electrode in alkaline solution have been studied by the methods of cyclic voltammetry and chronoamperometry.

# **2. EXPERIMENTAL**

# 2.1 Preparation and characterization of ordered mesoporous Ni/Al<sub>2</sub>O<sub>3</sub>

Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were synthesized by the solvent evaporation induced self–assembly (EISA) method. The typical synthesis procedure is described as follows: 3.2 g triblock copolymer F127 ( $M_w$ =126,000, Sigma–Aldrich) was fully dissolved in 20 mL absolute ethanol containing 1.6 g hydrochloric acid (37 wt.%) and 0.4 g citric acid. 3.26 g aluminum ispropoxide and a certain amount of nickel nitrate (2.32, 0.93 and 0.47 g, respectively) were added into the above solution slowly. The mixture was stirred vigorously at 32 °C for 24 h. Then, the obtained solution was transferred into a dish and further underwent solvent evaporation at 45 °C for 48 h and 100 °C for 24 h, respectively. The Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were obtained by calcination of the products at 400 °C for 5 h with 1 °C/min after evaporation. The Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were named as Ni/Al<sub>2</sub>O<sub>3</sub>–*x*, where *x* indicates the molar ratio of Al/Ni.

X-ray powder diffraction (XRD) patterns were recorded on a SHIMADZU XRD-6000 diffractometer with Cu K $\alpha$  radiation. Langmuir and Brumauer–Emmett–Teller (BET) surface areas, pore volume and pore size distribution of the samples were determined by analyzing N<sub>2</sub> adsorption/desorption isotherms on a Quantachrome NOVA 1200 instrument at 77 K. Elemental distribution analysis of the catalysts were conducted by using a HITACHI S–4800 scanning electron microscope equipped with energy dispersive spectroscopy (EDS). Transmission electron microscopy (TEM) images were obtained on a JEOL JEM–2100 microscope operated at 200 kV. The samples

were well dispersed in ethanol by sonication. Then, a carbon coated Cu TEM grid was dipped into the sample suspension and dried under vacuum at 80 °C.

## 2.2 Electrochemical measurement

Cyclic voltammetry (CV) and chronoamperometry studies were carried out by using a CHI electrochemical workstation (model 600B, Shanghai, China). A home–made one–compartment three–electrode cell was employed with Ag/AgCl as the reference electrode (3M KCl), Pt wire as the counter electrode and Ni/Al<sub>2</sub>O<sub>3</sub> modified glassy carbon electrode (GCE, geometric area is 0.0707 cm<sup>2</sup>) as the working electrode. All the electrochemical tests are conducted at room temperature.

Before modification, the glassy carbon electrode were polished to a mirror–like surface with alumina slurry on a polishing cloth, then rinsed with deionized water (DI water) and ultrasonicated in DI water and absolute ethanol for 10 minutes, respectively. The Ni/Al<sub>2</sub>O<sub>3</sub> modified GCEs were prepared as follows: 10 mg of Ni/Al<sub>2</sub>O<sub>3</sub>, 5 mg carbon black were dispersed ultrasonically in 5  $\mu$ L of 5 wt.% Nafion solution, 0.2 mL isopropanol and 0.795 mL of DI water to form a suspension. Then, 5  $\mu$ L of this suspension was pipetted directly on the polished surface of GCE and dried in air at room temperature for 4 h to obtain the Ni/Al<sub>2</sub>O<sub>3</sub> modified GC. For comparisons, Pt (20%)/C and carbon black modified GCE were also fabricated in the same way.

#### **3. RESULTS and DISCUSSION**

# 3.1 Characterization of Ni/Al<sub>2</sub>O<sub>3</sub>



Figure 1. Low (A) and wide (B) angle XRD patterns of Ni/Al<sub>2</sub>O<sub>3</sub> catalysts with different Al/Ni molar ratios.

XRD measurements were performed to investigate the crystalline structure of the Ni/Al<sub>2</sub>O<sub>3</sub> catalysts. In figure 1A, a strong diffraction peak at 1.0° and a broad peak at ~1.9° on Ni/Al<sub>2</sub>O<sub>3</sub>-10 could be observed, which are characteristics of (100) and (110)/(200) planes in catalysts with highly ordered mesoporous structure [14]. Diffraction peaks at 1.0° and broad peak at ~1.9° could still be observed on Ni/Al<sub>2</sub>O<sub>3</sub>-2 and Ni/Al<sub>2</sub>O<sub>3</sub>-5, but the intensity of the diffraction peaks decreases along with the Ni content increasing which indicates the regular mesoporousity decreasing. Figures 1B shows the wide angle XRD patterns of Ni/Al<sub>2</sub>O<sub>3</sub>-2, a portion of nickel existed in the mesoporous channels of Al<sub>2</sub>O<sub>3</sub> in the form of nickel oxide nanoparticles. No diffraction peaks of NiO could be observed on Ni/Al<sub>2</sub>O<sub>3</sub>-5 and Ni/Al<sub>2</sub>O<sub>3</sub>-10, which suggests the highly dispersion of nickel on these two catalysts. In other words, the nickel species had been homogeneously incorporated into the mesoporous matrix of Al<sub>2</sub>O<sub>3</sub> in Ni/Al<sub>2</sub>O<sub>3</sub> catalysts.



**Figure 2**. Elemental mapping analyses of Ni/Al<sub>2</sub>O<sub>3</sub>-2 (A, B, C), Ni/Al<sub>2</sub>O<sub>3</sub>-5 (D, E, F) and Ni/Al<sub>2</sub>O<sub>3</sub>-10 (G, H, I) showing the distributions of O (red), Al (green) and Ni (yellow).

Elemental mapping analyses of  $Ni/Al_2O_3$  are shown in Figure 2. The elemental mapping images further confirm the highly homogenous distributions of elements O, Al and Ni in the  $Ni/Al_2O_3$  catalysts.

The nitrogen adsorption–desorption isotherms and the corresponding pore distributions of Ni/Al<sub>2</sub>O<sub>3</sub> catalysts are shown in Figure 3. In Figure 3A, all of the catalysts exhibit typical IV type isotherms with H1 type hysteresis loops, which further indicates the presence mesoporous structure of the catalysts. Ni/Al<sub>2</sub>O<sub>3</sub>–5 and Ni/Al<sub>2</sub>O<sub>3</sub>–10 demonstrate narrow pore size distributions in Figure 2B, indicating ordered mesoporous structure of the catalysts. Compared with Ni/Al<sub>2</sub>O<sub>3</sub>–5 and Ni/Al<sub>2</sub>O<sub>3</sub>–10, Ni/Al<sub>2</sub>O<sub>3</sub>–2 exhibits relatively wide pore size distribution due to partial nickel species exist on the external surface of alumina support. Moreover, the detailed structure properties of Ni/Al<sub>2</sub>O<sub>3</sub> obtained from the isotherms are summarized in Table 1. With the nickel content increasing in the catalysts, the BET surface area ( $S_{\text{BET}}$ ) and the pore volume of Ni/Al<sub>2</sub>O<sub>3</sub> decrease gradually. Meanwhile, the mesopore diameters of Ni/Al<sub>2</sub>O<sub>3</sub> are centered in the range of 6.2 – 7.7 nm.



**Figure 3**. N<sub>2</sub> adsorption–desorption isotherms (A) and the corresponding pore size distributions curves (B) of the Ni/Al<sub>2</sub>O<sub>3</sub> catalysts. In (A), the isotherms of Ni/Al<sub>2</sub>O<sub>3</sub>–2 and Ni/Al<sub>2</sub>O<sub>3</sub>–5 are offset along the *Y* axis by 400 and 200 cm<sup>3</sup> g<sup>-1</sup>, respectively. In (B), the pore size distributions of Ni/Al<sub>2</sub>O<sub>3</sub>–2 and Ni/Al<sub>2</sub>O<sub>3</sub>–5 are offset by 0.5 and 0.3 cm<sup>3</sup> nm<sup>-1</sup> g<sup>-1</sup>, respectively.

Table 1. The structural parameters of Ni/Al<sub>2</sub>O<sub>3</sub> obtained from N<sub>2</sub> adsorption isotherms analysis.

Catalyst	$S_{\rm BET}({\rm m}^2/{\rm g})$	Pore volume (cm <sup>3</sup> /g)	Pore diameter (nm)
Ni/Al <sub>2</sub> O <sub>3</sub> -2	237	0.41	7.7
Ni/Al <sub>2</sub> O <sub>3</sub> -5	290	0.44	6.2
Ni/Al <sub>2</sub> O <sub>3</sub> -10	304	0.50	6.9

It can be observed from the TEM images of  $Ni/Al_2O_3$  (Figure 4), all of the samples exhibit ordered mesoporous channels. And the diameters of mesopore obtained from TEM images are in good agreement with the values calculated from nitrogen adsorption–desorption isotherms, suggesting the mesoporous structure of Ni/Al<sub>2</sub>O<sub>3</sub>. Moreover, NiO nanoparticles with the diameter over 100 nm can be observed on Ni/Al<sub>2</sub>O<sub>3</sub>–2, which is in good agreement with the XRD results.



Figure 4. TEM images of  $Ni/Al_2O_3-2$  (A),  $Ni/Al_2O_3-5$  (B) and  $Ni/Al_2O_3-10$  (C).

# 3.2 Electrochemical behavior of Ni/Al<sub>2</sub>O<sub>3</sub>

# 3.2.1 Electrocatalytic oxidation of methanol at Ni/Al<sub>2</sub>O<sub>3</sub>

Figure 5 shows the cyclic voltammograms of  $Ni-Al_2O_3-5/GCE$  in the absence and presence of 0.1 M methanol in 0.1 M NaOH solution. According to the electrochemical behavior of nickel

electrode in alkaline electrolyte, thin layer of  $Ni(OH)_2$  forms spontaneously on nickel surface and nickel is electrochemically passivated by  $Ni(OH)_2$  coating [15, 16]. As can be seen in Figure 5a, a peak in the anodic direction at 0.62 V was observed on CV of  $Ni/Al_2O_3$ –5 in the absence of methanol, which represents the oxidation of  $Ni(OH)_2$  to the nickel oxy–hydroxide (NiOOH). Meanwhile, the peak could be observed in the cathodic direction at 0.44 V. This peak can attribute to the reduction of NiOOH to  $Ni(OH)_2$  [17, 18], in accordance with the following reaction [19]:

$$Ni(OH)_{2}-Al_{2}O_{3}+OH^{-}\leftrightarrow NiOOH-Al_{2}O_{3}+H_{2}O+e^{-}$$
(1)



**Figure 5**. Cyclic voltammograms of Ni/Al<sub>2</sub>O<sub>3</sub>–5 in the absence (a) and presence of 0.1 M methanol (b) in 0.1 M NaOH at a scan rate of 20 mV/s. Comparison of CVs at Pt/C (c) and carbon black (d) modified GCE in the presence of 0.1 M methanol in 0.1 M NaOH at a scan rate of 20 mV/s. The inset shows the CVs of Ni/Al<sub>2</sub>O<sub>3</sub>–2 (e) and Ni/Al<sub>2</sub>O<sub>3</sub>–10 (f) in 0.1 M NaOH with 0.1 M methanol at a scan rate of 20 mV/s.

In comparison CVs of Ni/Al<sub>2</sub>O<sub>3</sub>–5 in absence and presence of 0.1 M methanol in 0.1 M NaOH (Figure 5a and 5c), considerable anodic current was observed for methanol electrooxidation. The methanol electrooxidation takes place at the onset potential of the NiOOH species starts to be formed, which indicates NiOOH species are the electrocatalytic active species for methanol electrooxidation. At the reverse scan in presence methanol, there is a peak at 0.78 V which is due to the regeneration of active sites for the adsorption methanol at the higher potential value.

The reduction peaks could also be observed in presence of methanol, however, the current value are much smaller than that in absence of methanol. The decrease of the cathodic peak height in presence of methanol is attributed to the partial consumption of NiOOH species for methanol electrooxidation according to the following reaction:

 $\beta$  or  $\gamma$ -NiOOH-Al<sub>2</sub>O<sub>3</sub>+methanol  $\rightarrow$  Ni(OH)<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub>+intermediates/products (2)

No obvious current peak of methanol oxidation on CV of Pt/C modified GCE could be observed in 0.1 M NaOH and 0.1 M methanol solution (Figure 5b), indicating Pt/C obtains no obvious methanol electrooxidation activity in alkaline medium, which is in accordance with the literature report

[20]. Moreover, there is no clear oxidation peak could be observed on carbon black modified GCE (Figure 5d), which indicates black carbon only works as the electron conducting support.

<b>Table 2</b> . Comparisons of the peak potential $(E_p)$ and the	peak current density $(J)$ reported for methanol
electrooxidation on various Ni based electrodes.	

Electrode	$E_{\rm p}$ (V)	$J (\mathrm{mA/cm}^2)$	<i>v</i> (mv/s)	Ref.
Ni–Co/GC	0.63 vs. Ag/AgCl	3.9	20	[21]
Ni(II)OPD/GC <sup>a</sup>	0.57 vs. SCE	9.9	20	[22]
Ni–ZSM–5/CPE <sup>b</sup>	0.72 vs. Ag/AgCl	9.2	20	[23]
Ni–NiY/CPE <sup>b</sup>	0.78 vs. Ag/AgCl	5.5	20	[24]
Ni-SBA-15/CPE	0.80 vs. Ag/AgCl	14.2	25	[25]
Ni–NZM/CPE <sup>c</sup>	0.83 vs. Ag/AgCl	8.3	50	[26]
Ni(OH) <sub>2</sub> /GC	0.58 vs. Ag/AgCl	15.4	50	[27]
Poly-Ni(II)-curcumin/GC	0.77 vs. Ag/AgCl	14.2	100	[28]
Ni/Al <sub>2</sub> O <sub>3</sub> -2/GC	0.70 vs. Ag/AgCl	7.3	20	This work
Ni/Al <sub>2</sub> O <sub>3</sub> –5/GC	0.72 vs. Ag/AgCl	11.1	20	This work
Ni/Al <sub>2</sub> O <sub>3</sub> -10/GC	0.70 vs. Ag/AgCl	4.2	20	This work

<sup>a</sup> OPD, Bis(1,2–phenylenediamine) Nickel (II), <sup>b</sup> CPE, Carbon Paste Electrode, <sup>c</sup> NZM, nano–ZSM–5 zeolite.

Table 2 presents the peak potential and the peak current density on  $Ni/Al_2O_3/GC$  electrode toward the methanol electrooxidation. In comparison with other Ni based electrode, this ordered mesoporous structure  $Ni/Al_2O_3$  catalyst could be a competitive candidate for methanol electrooxidation.

The CVs of Ni/Al<sub>2</sub>O<sub>3</sub>–2 and Ni/Al<sub>2</sub>O<sub>3</sub>–10 in presence of 0.1 M methanol are shown in Figure 5e and 5f, respectively. These two catalysts with different Ni contents both exhibit clear methanol oxidation peaks at 0.70V. The comparisons of  $E_p$  and j with different electrodes for methanol electrooxidation are summarized in Table 2. Among Ni/Al<sub>2</sub>O<sub>3</sub> with different Ni contents (Al/Ni=2, 5 and 10), Ni/Al<sub>2</sub>O<sub>3</sub>–5 exhibited the highest current density. Compared with Ni/Al<sub>2</sub>O<sub>3</sub>–5, Ni/Al<sub>2</sub>O<sub>3</sub>–10 shows lower current density due to its lower Ni content in the catalyst. However, the catalyst Ni/Al<sub>2</sub>O<sub>3</sub>–2 with the highest nickel content did not exhibit the highest activity in the methanol electrooxidation due to the fact that its mesoporous structure and nickel dispersion have been sacrificed. Mesoporous structure and highly dispersion of metals are regarded to be an efficient way to increase the methanol electrooxidation activity [20]. Therefore, the excellent methanol electrooxidation activity of Ni/Al<sub>2</sub>O<sub>3</sub>–5 can be attributed to synergetic effects between homogenously dispersed nickel active species and relatively high ordered mesoporousity that improves the diffusion of methanol and reaction products.

#### 3.2.2 Effects of scan rate on the methanol electrooxidation at $Ni/Al_2O_3$

Figure 6A shows CVs of Ni/Al<sub>2</sub>O<sub>3</sub>–5 in the presence of 0.1 M methanol in 0.1 M NaOH at different scan rates of 10-300 mV/s. With the scan rates increasing, the peak potentials for methanol

electrooxidation shift to positive potentials, while the cathodic peak potentials for reduction of NiOOH shift to negative potential, indicating a kinetic limitation in methanol oxidation between the redox sites NiOOH/NiOH and methanol.



Figure 6. (A) Cyclic voltammograms of Ni/Al<sub>2</sub>O<sub>3</sub>-5 in 0.1 M NaOH containing 0.1 M methanol at various scan rates (from inner to outer): 10, 20, 50, 75, 100, 150, 200, 300 mV/s. (B) The inset shows the anodic peak current density (*I*<sub>pa</sub>) versus the square root of scan rates (5–1000mV/s). (C) The inset shows plots of log *I*<sub>pa</sub> versus log *v*.

Figure 6B inset shows a plot of anodic peak current density versus the square root of scan rates from 5 to 1000 mV/s in 0.1 M methanol with 0.1 M NaOH solution. The plot of  $I_{pa}$  versus the square root of scan rates shows a linear in the range of scan rates 5–1000 mV/s, indicating the methanol electrooxidation process is diffusion controlled. Thus, diffusion could be a key factor that affects the methanol electrooxidation activity under our experimental conditions. Figure 6C shows the plots of log  $I_{pa}$  versus log v in the scan rates from 5 to 1000 mV/s, and the slope is calculated to be 0.284. In theory, the slope of log  $I_{pa}$  versus log v plots is 1.0 or 0.5, which is regarded as the methanol electrooxidation is adsorption controlled or diffusion controlled, respectively [25, 29]. According to literature [30], this low value suggests the charge transfer for methanol oxidation on Ni/Al<sub>2</sub>O<sub>3</sub> is relatively slow and the methanol oxidation is controlled by combined diffusion and kinetic limitation.

#### 3.3.3 Effect of methanol concentration

Figure 7A shows the CVs of  $Ni/Al_2O_3-5$  in 0.1 M NaOH with different concentration of methanol. Only the anodic scan curves are showed for the purpose of clarity. With the methanol concentration increasing, the peak potentials of methanol electrooxidation shift to positive potentials and the current densities of methanol electrooxidation increase. Meanwhile, the cathodic peak keeps decreasing along with methanol concentration increasing (Figure 7B inset), suggesting that the rate-

determining step is methanol involved [31]. Figure 7C inset shows the plots of anodic peak current density versus methanol concentration. It can be observed that it is not linear correlation between anodic peak current density and methanol concentration. There are two linear segments with methanol concentration at 0.2 M as the inflection point, indicating that the mechanism and the rate-determining step vary along with methanol concentration increasing. When methanol concentration is below 0.2 M, the methanol oxidation is the rate-determining step. While the methanol concentration is above 0.2 M, the methanol oxidation and removal of adsorbed intermediates turn to be the rate-determining step.



Figure 7. (A) Cyclic voltammograms (only the anodic scan curves are presented) of Ni/Al<sub>2</sub>O<sub>3</sub>-5 in 0.1 M NaOH in presence of (a) 0.02 M, (b) 0.05 M, (c) 0.1 M, (d) 0.12 M, (e) 0.15 M, (f) 0.2 M, (g) 0.5 M, (h) 0.7 M of methanol at a scan rate of 20 mV/s. (B) Inset shows the zoomed reverse scan CVs of Ni/Al<sub>2</sub>O<sub>3</sub> in 0.1 M NaOH containing different methanol concentrations. (C) Inset shows the plots of anodic peak current density versus methanol concentration.

#### 3.3.4 Chronoamperometry studies

Chronoamperometry was employed to measure the catalytic rate constant and the diffusion coefficient of methanol on Ni/Al<sub>2</sub>O<sub>3</sub>–5 modified GCE. Figure 8 shows the double–step chronoamperograms of Ni/Al<sub>2</sub>O<sub>3</sub>–5 by setting the applied potentials at 720 mV (in first step) and 300 mV (in second step) at different concentration of methanol. The transient current is due to the methanol oxidation and the current density is negligible when the potential step down to 300 mV, which indicates the methanol electrooxidation is an irreversible process [19]. The net current density  $I_{net}$  (obtained by subtracting the background current) is linearly dependent on the inverse of the square root of time t<sup>-1/2</sup> (Figure 8B). This result suggests that the methanol oxidation is under the dominance of the methanol diffusion. The value of diffusion coefficient of D of methanol is calculated to be  $3.4 \times 10^{-6}$  cm<sup>2</sup>/s by using the slope of this line in Cottrell equation [19]:

$$I_{\rm net} = nFAD^{1/2}c\pi^{-1/2}t^{-1/2}$$
(3)

Where n is the total number of electron transfer, F is the Faraday's constant, A is the area of the electrode, D is the diffusion coefficient, c is the methanol concentration and t is time. The methanol oxidation is considered to be catalyzed by Ni–based catalysts in alkaline electrolytes through a four electron process as the following equation [32]:

 $CH_3OH + 5OH^- \rightarrow HCOO^- + 4H_2O + 4e^-$ 

The catalytic rate constant  $k_{cat}$  of the oxidation process can be calculated from the following equation [19]:

(4)

$$I_{\rm cat}/I_{\rm L} = \pi^{1/2} (k_{\rm cat} {\rm ct})^{1/2}$$
(5)

Where  $I_{cat}$  and  $I_L$  represent the oxidation current in the presence and absence of methanol, respectively. And parameters  $k_{cat}$ , c and t indicate catalytic rate constant, methanol concentration and time, respectively. The catalytic rate constant  $k_{cat}$  can be obtained from the slope of  $I_{cat}/I_L$  versus t<sup>1/2</sup> (Figure 8C). The value of  $k_{cat}$  is calculated to be  $1.66 \times 10^6$  cm<sup>3</sup> mol<sup>-1</sup> s<sup>-1</sup>.



**Figure 8**. Chronoamperograms of Ni/Al<sub>2</sub>O<sub>3</sub>–5 in 0.1 M NaOH solution containing (a) 0 M, (b) 0.02 M, (c) 0.05 M, (d) 0.1 M, (e) 0.12 M, (f) 0.15 M, (g) 0.2 M methanol. Inset (B): Dependency of net current  $I_{\text{net}}$  on  $t^{-1/2}$ , derived from the data of chronoamperograms. Inset (C): Dependency of  $I_{\text{cat}}/I_{\text{L}}$  on  $t^{1/2}$ , derived from the data of chronoamperograms.

# 4. CONCLUSION

In this work, ordered mesoporous Ni/Al<sub>2</sub>O<sub>3</sub> catalysts were prepared by the solvent evaporation induced self–assembly (EISA) method. XRD, EDS mapping analyses, TEM and N<sub>2</sub> adsorption–desorption results indicate that Ni/Al<sub>2</sub>O<sub>3</sub> catalysts obtain ordered mesoporous structure and high nickel dispersion. The methanol electrooxidation behavior was investigated by cyclic voltammetry and chronoamperometry. CVs results showed good electrocatalytic activity of Ni/Al<sub>2</sub>O<sub>3</sub> for methanol oxidation in alkaline medium. This can be attributed to the ordered mesoporous structure and high nickel dispersion of Ni/Al<sub>2</sub>O<sub>3</sub>. The catalytic rate constant of methanol oxidation is calculated to be

 $1.66 \times 10^6$  cm<sup>3</sup> mol<sup>-1</sup> s<sup>-1</sup> by chronoamperometric studies, and the methanol oxidation process is under methanol diffusion controlled.

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