Morphology-tuned Synthesis of MgCo₂O₄ Arrays on Graphene Coated Nickel Foam for High-Rate Supercapacitor Electrode

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Rational design of advanced electrode materials is highly desirable and technically important for developing high-performance electrochemical supercapacitors. In this work, we have successfully synthesized MgCo₂O₄ nanosheet, nanobelt, and nanowire arrays on graphene-coated nickel foam by a facile three-step synthesis method. The morphologies of MgCo₂O₄ arrays can be readily tuned by changing the volume ratio of DEG and deionized water. Moreover, when explored as supercapacitor electrode, the MgCo₂O₄ nanowire arrays electrode exhibits superior high-rate electrochemical performance, which delivers an optimal specific capacitance of 500 F g⁻¹ at a high current density of 50 A g⁻¹ and exhibits good cycling performance. This work provides alternative strategies for constructing advanced supercapacitor electrode with superior high-rate performance.

Keywords: Morphology control; MgCo₂O₄ arrays; Graphene; Supercapacitors

1. INTRODUCTION

Supercapacitors (SCs) have been much concerned due to their relatively high power density, robust cycle life, and excellent rate capability [1-3]. According to the energy storage mechanisms, there are two types of SCs: electric double layer capacitors and pseudocapacitors. The former involves physical charge accumulation and the latter is related with Faradaic redox reaction [4, 5]. Electrode materials are the key component for SCs, which ultimately determine their electrochemical performance. Up to now, various materials including conductive polymers [6-8], carbonaceous material [9-11], and metal oxides [12-15] have been intensively investigated for SCs electrodes. In particular, transition metal oxides have attracted extensive attention due to the excellent redox charge transfer originated from their multiple oxidation states [16].

Ternary Mg-Co oxide, MgCo₂O₄, is an important multifunctional material, which has been widely applied in catalysts and lithium-ion batteries because of their interesting catalytic and electrochemical properties [17, 18]. Recently, MgCo₂O₄ has been successfully used as electrode material for pseudocapacitors due to the synergistic effects from cobalt and magnesium [19-24]. For instances, MgCo₂O₄ nanorods synthesized via a co-precipitation method showed a high specific capacitance of 752 F g⁻¹ at 2 mA cm⁻¹ [19]. MgCo₂O₄ nanoparticles synthesized through a molten salt method displayed a specific capacitance of 321 F g⁻¹ at 0.5 A g⁻¹ and showed a stable cycling performance [20]. MgCo₂O₄/rGO composites synthesized through a hydrothermal approach demonstrated a specific capacitance of 570 F g⁻¹ at 1 A g⁻¹ and the capacity retained 95% of its initial value after 5000 cycles [21]. Three dimensional MgCo₂O₄ nanocone/nickel foam fabricated by a hydrothermal synthesis route delivered a high specific capacitance of 750 F g⁻¹ at 1 A g⁻¹ and relatively low specific capacitance of 445.7 F g⁻¹ at 20 A g⁻¹ [22]. Although great progress has been made, in comparison with its theoretical capacitance (about 3122 F g⁻¹), the practical specific capacitance of MgCo₂O₄ is not satisfying and the rate capability under high charge-discharge current density needs further improved.

In this work, $MgCo_2O_4$ arrays on graphene coated nickel foam were fabricated via chemical vapor deposition, hydrothermal, and heat-treatment methods. Without any templates and additives, the morphologies of $MgCo_2O_4$ arrays can be easily tuned to nanowires, nanobelts, and nanosheets by adjusting the reaction solvent components. When evaluated as electrodes material for supercapacitor, the as-synthesized $MgCo_2O_4$ nanowire arrays/G-NF exhibits superior electrochemical performance, which is featured by high specific capacitance, excellent rate capability, and good cycling performance.

2. EXPERIMENTAL

2.1 Materials

Analytical grade chemicals of magnesium acetate ($C_4H_6MgO\cdot 4H_2O$), cobaltous acetate ($C_4H_6CoO_4\cdot 4H_2O$), urea ($CO(NH_2)_2$), diethylene glycol (DEG) were used as the starting materials without further purification.

2.2 Synthesis of graphene coated nickel foam hybrid structure (G-NF)

Chemical vapor deposition (CVD) method was used to synthesize graphene coated nickel foam according to the previous report with a slight modification [25]. Firstly, one piece of nickel foam was cleaned and put into a quartz tube, which was heated at 1000 °C for 60 min with a heating rate of 30 °C/ min in the flowing mixed gas of H₂ (10 sccm) and Ar (300 sccm). Secondly, CH₄ (60sccm) was loaded into the quartz tube for another 15 min. Finally, the furnace was fast cooled down under a H₂/Ar flow and then the multilayer graphene film/ nickel foam (G-NF) hybrid structure were obtained.

2.3 Synthesis of MgCo₂O₄ arrays on G-NF

A typical synthesis process of MgCo₂O₄ nanowire arrays was conducted as follows: 0.4204 g CO(NH₂)₂, 0.2145 g C₄H₆MgO•4H₂O, and 0.4982 g C₄H₆CoO₄•4H₂O were dissolved in a mixed reaction solvent composed of 10 mL deionized water and 30 mL diethylene glycol (DEG). Then a piece of as-prepared G-NF ($1 \times 4 \times 0.1$ cm) was totally immersed into the above solvent and placed into a Teflon-lined stainless steel autoclave to react at 180 °C for 4 h. The solvothermally treated G-NF was rinsed with deionized water and dried several times. Finally, the samples were annealed in Ar flow at 400 °C for 2 h to obtain MgCo₂O₄ nanowire arrays on G-NF. The MgCo₂O₄ nanobelt and nanosheet on G-NF were synthesized with a similar process, except that the components of the reaction solvent were changed. For MgCo₂O₄ nanobelt, the reaction solvent was composed of 20 mL deionized water and 20 mL DEG; for MgCo₂O₄ nanosheet, only deionized water was used as reaction solvent.

2.4 Materials characterization

The samples were intensively characterized via X-ray diffraction (XRD), Raman spectrum, field emission scanning electron microscopy (FE-SEM), energy-dispersive X-ray spectroscopy (EDS), transmission electron microscopy (TEM), and X-ray photoelectron spectroscopy (XPS).

2.5 Electrochemical characterization

The electrochemical performances were performed on an electrochemical workstation (CHI 660E) and tested in a three-electrode system. The 6.0 M KOH aqueous solution, Ag-AgCl, and Pt electrode were used as the electrolyte, reference, and counter electrode, respectively. The as-prepared MgCo₂O₄ arrays/G-NF samples were used as the working electrodes. Cyclic voltammetry (CV) measurement was performed at increasing scan rates from 5 to 100 mV s⁻¹. The galvanostatic charge-discharge (GCD) was conducted at varied current densities ranging from 1 to 50 A g⁻¹. Electrochemical impedance spectroscopy (EIS) was carried out in the frequency range from 0.01 HZ to 100 kHz with a potential amplitude of 5 mV. The specific capacitance (C_s) is calculated according to the following equation:

$$C_{s} = \frac{I\Delta t}{m\Delta V} \tag{1}$$

Where I, Δt , m, ΔV represents the discharge current, time, the mass of active materials, and the potential drop, respectively.

3. RESULTS AND DISCUSSION

3.1 Morphology and structural analysis

Figure 1 shows the schematic diagram illustrating the synthesis processes of MgCo₂O₄ arrays on G-NF. Firstly, G-NF was fabricated by growing graphene on nickel foam by CVD method.

Secondly, the MgCo₂O₄ precursor arrays were homogeneously grown on the surface of G-NF by solvothermal synthesis. Finally, MgCo₂O₄ nanostructure arrays/G-NF were obtained by annealing the MgCo₂O₄ precursor in Ar. By simply adjusting the solvent ratio of DEG/H₂O, the morphologies of MgCo₂O₄ arrays can be effectively tuned. Briefly, with the increase of DEG content, the morphology of MgCo₂O₄ arrays transformed from 2D nanosheet to 1D nanobelt and nanowire.



Figure 1. Schematic diagram for the three-step synthesis processes of $MgCo_2O_4$ nanosheet, nanobelt, and nanowire arrays on G-NF: The first step is the formation of G-NF by the CVD method; the second step is the solvothermal synthesis of $MgCo_2O_4$ precursor array on the surface of G-NF; the third step is the formation of $MgCo_2O_4$ nanosheet, nanobelt, and nanowire arrays/G-NF by annealing the $MgCo_2O_4$ precursor in Ar.

The morphology and structure information of the G-NF was shown in Figure 2. It can be seen that the G-NF presents three-dimensional cross-linked and porous structure (Figure 2a) which was completely coated with a continuous thin film (Figure 2b). Figure 2c shows the XRD results of the G-NF. The three intense diffraction peaks between 40 and 80° can be well indexed to the planes of (111), (200) and (220) of the nickel foam (No. 87-0712, JCPDS card). The weak diffraction peak around 26° is attributed to the (002) plane of graphene [26]. Therefore, the nickel foam was completely covered by a thin layer of graphene. It is also supported by Raman spectrum of the G-NF, which shows two distinctive peaks corresponding to the G band (1585 cm⁻¹) and 2D band (2689 cm⁻¹) of graphene (Figure 2d).

Figure 3 shows the SEM images of the $MgCo_2O_4$ arrays/G-NF samples. As stated above, when we only changed the volume ratio of DEG/ deionized water and kept other reaction conditions

unchanged, MgCo₂O₄ arrays with distinct morphologies can be prepared (as shown in Figure 1). It is seen that all MgCo₂O₄ arrays are homogenously grown on the G-NF (Figure 3a, 3d, and 3g). When no DEG was used, MgCo₂O₄ nanosheets with about 3 μ m in width and 50 nm in thickness were obtained (Figure 3b and c). When the volume ratio of DEG/water is 1:1, MgCo₂O₄ nanobelts with about 2 μ m in width and 10 μ m in length were formed (Figure 3e and f), as well as small amount of nanorods. When the volume ratio of DEG/water increases to 3:1, MgCo₂O₄ nanowires with about 50 nm in width and 2 μ m in length was achieved (Figure 3h and i). Apparently, the morphologies of MgCo₂O₄ arrays can be readily tuned by changing the volume ratio of DEG and deionized water.



Figure 2. (a) Low magnification SEM images, (b) high magnification SEM images of the marked rectangular area in the inset of (a), (c) XRD pattern, and (d) Raman spectra of graphene-coated nickel foam.

Figure 4 shows the XRD patterns of as-prepared MgCo₂O₄ arrays on G-NF with different morphologies. Except for the three strong diffraction peaks attributed to metal nickel (marked as #), the diffraction peaks (marked as \blacklozenge) indexed to (311) and (400) planes of MgCo₂O₄ phase (No. 81-

0667, JCPDS card) can be seen. Specially, the diffraction peak of graphene is still obviously observed, indicating that $MgCo_2O_4$ phase was successfully formed on graphene-coated nickel foam.



Figure 3. Low-magnification and high-magnification SEM images of the MgCo₂O₄ arrays with different morphologies: (a-c) nanosheets, (d-f) nanobelts, and (g-i) nanowires.



Figure 4. XRD patterns of as-prepared MgCo₂O₄ arrays on G-NF with different morphologies.





Figure 5. (a) SEM image and (b-d) EDS elemental mapping of the MgCo₂O₄ nanowire arrays/G-NF: (b) Mg, (c) Co, and (d) C.

To investigate the component distribution of the $MgCo_2O_4$ nanowire/G-NF sample, EDS elemental mapping was performed. Figure 5a shows the low magnification SEM image of the $MgCo_2O_4$ nanowires arrays on G-NF. As shown in Figure 5b and c, elemental mapping images revealed the uniform distribution of Mg and Co in the $MgCo_2O_4$ nanowire/G-NF sample, implying the formation of pure $MgCo_2O_4$ phase instead of oxide composites. Moreover, C element is also homogenously distributed (Figure 5d), further demonstrating that graphene thin film was well retained.

TEM, high-resolution TEM (HRTEM), and selected-area electron diffraction (SEAD) were performed to get further information of the MgCo₂O₄ nanowire arrays/G-NF sample. Figure 6a shows the TEM image of MgCo₂O₄ nanowires peeled off from G-NF. It is seen that the nanowires are 20-30 nm in width, which are assembled by many nanoparticles stacking together, showing mesoporous characteristic. Figure 6b and c show the corresponding HRTEM images of the marked rectangular area in Figure 6a. It is found that the distinct interlayer spacings of 0.24 and 0.20 nm, which corresponds to the (311) and (400) planes of the MgCo₂O₄. The corresponding SAED patterns (Figure 6d) also indicated the polycrystalline characteristic of MgCo₂O₄.

The elemental compositions and oxidation state of the MgCo₂O₄ nanowires/G-NF sample are studied by XPS (Figure 7). The C 1s peak can be deconvoluted into three curves in the range of 287-292 eV. The Mg 2p peak is about 49.6 eV (Figure 4b), which is in accordance with the previous literature reports [27]. The spectrum of Co 2p (Figure 7c) shows several asymmetric peaks, which consist of several overlapping features originating from the 2p3/2 and 2p1/2 peaks due to Co²⁺ and Co³⁺ together with the associated satellite structure.



Figure 6. (a) TEM image of the MgCo₂O₄ nanowire peeled off from G-NF; (b)(c) HRTEM images of the marked rectangular areas in (a), and (d) the SAED pattern of the same MgCo₂O₄ nanowires.



Figure 7. Binding energy spectra of the MgCo₂O₄ nanowire/G-NF sample: (a) C 1s, (b) Mg 2p, (c) Co 2p, (d) O 1s.

The peaks at 782.1 and 796.9 eV are related with Co^{3+} component and the peaks located at 780.2 and 795.5 eV are related with Co^{2+} component in MgCo₂O₄. The satellite peak located at 786.3 eV and 789.5 eV is associated with Co^{2+} species and Co^{3+} component, respectively [28]. The satellite peak located at 803.1 eV is associated with $\text{Co}^{2+}/\text{Co}^{3+}$ [29, 30]. Therefore, both Co^{2+} and Co^{3+} existed in as-prepared MgCo₂O₄. The O 1s spectrum (Figure 4d) can be deconvoluted into three peaks at 529.8, 531.6, and 533.9 eV, respectively [31]. The above results indicate that the as-prepared MgCo₂O₄ nanochains are pure phase and the graphene is well retained, supporting the results of the XRD and TEM.

3.2 Electrochemical properties

The as-prepared MgCo₂O₄ arrays/G-NF samples were evaluated as supercapacitor electrodes. Figure 8a shows CV curves for all samples at a scan rate of 5 mV s⁻¹ between 0 and 0.5 V. For all MgCo₂O₄ arrays/G-NF electrodes, distinct redox peaks can be seen, which are originated from the faradaic redox reactions involving M-O/M-O-OH (M refers to Mg or Co) [32]. It is noted that the G-NF electrode exhibited much lower current than that of MgCo₂O₄ arrays/G-NF electrodes. Among all electrodes, MgCo₂O₄ nanowire arrays/G-NF electrode exhibited the largest area of CV curve, which represents the highest capacitance. Figure 8b shows the CV curves of the MgCo₂O₄ nanowire arrays/G-NF electrode from 5 to 100 mV s⁻¹. There are a broad oxidative peak located at 0.25 V and a cathodic peak around 0.15 V at a scan rate of 5 mV s⁻¹. With the increase of the scan rates, the MgCo₂O₄ nanowire arrays/G-NF electrode exhibited similar shape of CV curves, except that the peak currents increase and the position of oxidative/cathodic peak shift towards higher/lower voltage. It indicates that the MgCo₂O₄ nanowire arrays/G-NF electrode by growing MgCo₂O₄ nanowire arrays on conductive G-NF substrate.



Figure 8. (a) CV curves of the $MgCo_2O_4$ nanowire/G-NF, nanosheet/G-NF, nanobelt/G-NF, and G-NF electrodes at a scan rate of 5 mV s⁻¹ between 0 and 0.5 V; (b) CV curves of the $MgCo_2O_4$ nanowire/G-NF electrode at varied scan rates from 5 to 100 mV s⁻¹.

Fig. 9a shows the typical GCD curves of all MgCo₂O₄ electrodes at a current density of 1 A g^{-1} , as well as G-NF electrode. It is seen that all curves exhibit nonlinear feature with discharge plateaus, which also indicates the existence of faradaic redox reactions. Apparently, the MgCo₂O₄ nanowires arrays/G-NF electrode exhibit the longest discharge time than other electrodes do, which indicates that the MgCo₂O₄ nanowires arrays/G-NF electrode possesses the highest capacitance. Moreover, the charge–discharge curves of all MgCo₂O₄ arrays/G-NF electrodes are almost symmetrical in shape, which indicates that the redox reactions of these electrodes have a superior reversibility. Figure 9b shows the charge-discharge curves for MgCo₂O₄ nanowires arrays/G-NF electrode at different current densities. When the current densities increased from 5 to 50 A g⁻¹, all curves exhibit a relatively symmetric shape, indicating good pseudocapacitive behaviors. Figure 9c shows the calculated specific capacitances of MgCo₂O₄ nanowire arrays/G-NF at varied current densities, as well as those of MgCo₂O₄ nanowires arrays/G-NF electrode has higher specific capacitance than the other two electrodes at the given current densities.



Figure 9. (a) Galvanostatic charge–discharge (GCD) curves of all electrodes at the current density of 1 A g^{-1} ; (b) the charge-discharge curves for the MgCo₂O₄ nanowires arrays/G-NF electrode at varied current densities from 1 to 50 A g^{-1} ; (c) calculated specific capacitance under different current densities of three MgCo₂O₄ arrays/G-NF electrodes; (d) cycling performance of three MgCo₂O₄ arrays/G-NF electrodes.

The MgCo₂O₄ nanowires arrays/G-NF electrode delivered the specific capacitances of 658, 621, 575, 550, 547, 500 F g⁻¹ at the current densities of 1, 5, 10, 20, 30, 50 A g⁻¹, respectively. The decline in the specific capacitances with increasing current density is because that the electrode active material cannot be effectively utilized at larger current density, which is consistent with previous literatures [33]. It is noted that, with the increasing current density from 1 to 50 A g⁻¹, the capacity retention of the MgCo₂O₄ nanowires arrays/G-NF electrode remains as high as 76 %, showing an excellent rate performance. Figure 9d shows the cycling performances of the three different electrodes at the current density of 20 A g⁻¹. In comparison with the other two electrodes, the MgCo₂O₄ nanowires arrays/G-NF electrode, especially under high current density, is superior than those of reported MgCo₂O₄-based materials, such as MgCo₂O₄ nanocone/nickel foams (59.4% at 20 A g⁻¹), MgCo₂O₄/rGO (<73% at 15 A g⁻¹), MgCo₂O₄ nanorods (< 15 % at 20 A g⁻¹).

Materials	Electrolyte	Cm	Current	Rate	Cycling life	References
		$(F g^{-1})$	density	capability	(current density)	
MgCo ₂ O ₄	3M LiOH	321	0.5 A g^{-1}	56.1%	161.5% after	[20]
nanoparticles				(at 10A g ⁻¹)	$2000 \text{ cycles}@2 \\ \text{A g}^{-1}$	
MgCo ₂ O ₄	2M KOH	508	$2A g^{-1}$	56.7%	95.9% after	[23]
hierarchical architectures			-	(at 20 Ag ⁻¹)	2000 cycles @10A g ⁻¹	
MgCo ₂ O ₄	3M LiOH	690	1A g ⁻¹	<45%	116% after 3000	[24]
cuboidal				$(at 15 \text{ Ag}^{-1})$	cycles@5A g^{-1}	
microcrystals			1 2 4 -1	1 5 0 (54.03
$MgCo_2O_4$	2 M KOH	~752	1.3 Ag ⁻	<15%	Not reported	[19]
nanorous Macca O /rcO	2111:011	570	$1 \wedge a^{-1}$	(at 20 A g)	0.50/ often 5000	[21]
MgC0 ₂ O ₄ /IGO	SM LIOH	~370	1 Ag	5%</td <td>95% after 5000 avalage $(1 \ A \ a^{-1})$</td> <td>[21]</td>	95% after 5000 avalage $(1 \ A \ a^{-1})$	[21]
			$(2.5 \text{ mA/} \text{cm}^2)$	(at ISAg)	cycles@1A g	
MgCo ₂ O ₄ nanocone/nickel foams	6M KOH	750	1A g ⁻¹	59.4% (at 20Ag ⁻¹)	84% after 1000 cycles @1A g $^{-1}$	[22]
MCO	CM ROLL	650	1 4 -1			TT1 ' 1
MgCo ₂ O ₄ nanowires array/G-NF	6М КОН	658	IA g	$(at 50 \text{ A g}^{-1})$	85.6% after 2000 cycles@20A g ⁻¹	I his work

Table 1. Electrochemical performances of as-prepared MgCo2O4 arrays/G-NF and previously reportedMgCo2O4 nanomaterials

Figure 10 shows EIS spectra of three $MgCo_2O_4$ arrays/G-NF electrodes. It is seen that all electrodes exhibit similar spectra, which are featured by a semicircle at high frequency zone and an oblique line at low frequency zone. The EIS spectra are analyzed using the equivalent circuit in the inset of Figure 10. The Rs can be determined by the intersection value of the semicircle at the real part Z. It designates the internal resistance of the solution, which includes the electrolyte resistance, the intrinsic resistance of active electrode materials, and the interface contact resistance between collector and active electrode material. The semicircle diameter reflects the resistance of Faradic charge transfer (R_{ct}) and double layer capacitance (C_L) [34]. The slope of oblique line represents the Warburg impedance (Z_w) , which reflects the migration of OH⁻ ions in the electrodes and the transport of proton in the host [35]. It is obvious that the MgCo₂O₄ nanowire arrays/G-NF electrode has the lowest value of R_s and the smallest diameter among three electrodes. Meanwhile, the MgCo₂O₄ nanowire arrays/G-NF electrode exhibits a more ideal slope of straight line. Therefore, among three electrodes, the MgCo₂O₄ nanowire arrays/G-NF electrode exhibits the largest specific capacitance. The superior highrate performance of the MgCo₂O₄ nanowire arrays/G-NF electrode can be attributed to two factors: (i) The direct growth of the MgCo₂O₄ nanowire arrays on conductive graphene-coated nickel foam could ensure every nanowire participates in the ultrafast electrochemical reaction at high current densities. (ii) The 1D mesoporous nanostructure of MgCo₂O₄ nanowire arrays can shorten transport path of electron and ion, which leads to the decrease of charge-transfer resistances and ion diffusion resistances, which helps to improve specific capacitance.



Figure 10. EIS and the equivalent circuit of the MgCo₂O₄ arrays/G-NF electrodes (the inset shows the enlarged EIS spectra for three electrodes at high frequency zone).

4. CONCLUSIONS

In present work, MgCo₂O₄ nanosheet, nanobelt, and nanowire arrays on graphene-coated nickel foam were prepared by a facile three-step synthesis. The morphologies of MgCo₂O₄ arrays can be readily tuned by changing the volume ratio of DEG and deionized water. The as-synthesized MgCo₂O₄ arrays electrodes are systematically evaluated as electrode materials for supercapacitors. The results show that the MgCo₂O₄ nanowire arrays/G-NF electrode exhibits superior high-rate electrochemical performance with the optimal specific capacitances of 658, 621, 575, 550, 547, 500 F g⁻¹ at the current densities of 1, 5, 10, 20, 30, 50 A g⁻¹, and good capacitance retention of 85.6 % (2000 cycles at 20 A g⁻¹). The superior electrochemical performances are possibly ascribed to the 1D mesoporous nanostructures which shorten the transport path of electron and ion and the direct growth of the MgCo₂O₄ nanowire arrays on conductive graphene-coated nickel foam, which ensures every nanowire participates in the ultrafast electrochemical reaction at high current densities.

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