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Short Communication

Pitaya-Like Carbon Nanofiber Sulfur Composites as Promising Cathode Materials for High-Performance Li-S Batteries

Yanhua Wang¹, Jianying Tong¹, Kefeng Xie^{2,*}

¹ College of Biology and Environmental Engineering, Zhejiang Shuren University, Hangzhou 310000, China

² State Key Laboratory of Plateau Ecology and Agriculture, Qinghai University, Xining 810016, China *E-mail: <u>xiekefeng@qhu.edu.cn</u>

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First, carbon nanofibers were prepared by electrospinning. Then, a CN/S composite was prepared by melting elemental sulfur via high-temperature heat treatment. Using the prepared CN/S composite as the cathode material, a lithium sulfur battery was made from the cathode material. The initial discharge capacity of the CN/S battery reached 1116 mAh g⁻¹, the utilization ratio of sulfur was_73%, and the specific capacity was kept at 810 mAh g⁻¹ after 100 cycles. The electrochemical performance of the CN/S composite was significantly higher than that of the elemental sulfur. It is shown that the lithium sulfur electricity can be effectively promoted by the CN/S composite.

Keywords: Carbon nanofiber, CN/S composite, cathode, Li-S battery.

1. INTRODUCTION

Elemental sulfur is abundant in the earth, inexpensive, environmentally friendly, non-toxic and has other advantages as a cathode material for lithium-sulfur batteries[1, 2]. The theoretical capacity of a lithium sulfur battery is 1675 mAh g⁻¹, and the mass specific energy is 2600 Wh kg⁻¹[3, 4, 5]. In recent decades, major breakthroughs in sulfur battery technology have been made, and the industrialization process is being pursued. However, the actual theoretical capacities of lithium sulfur batteries are still not sufficient. To solve the related technical problems, researchers have put considerable effort into the study of lithium-sulfur batteries. In particular, the mechanism of these batteries has been extensively studied. It is considered that the "shuttle effect" is an active substance, which is the main reason for the low utilization rate of sulfur and poor cycling stability[6].

Currently, carbon materials, polymer materials and nano oxide materials are typically_used to

improve the utilization of sulfur and the cycle stability of the batteries. The conductive carbon materials are mainly activated carbon[7], mesoporous carbon [8], and multi_-walled carbon nanotubes [9, 10]. The conductive polymers mainly include polyaniline [11], polypyrrole [12], polythiophene [13]. Among these host materials for sulfur cathodes, some problems still exist in the cycle performance of as-prepared Li-S batteries[14, 15]. These problems exists because the host materials play a role in improving the conductivity of the whole composite cathode materials, but fail to inhibit the shuttle effect of polysulfide during the electrochemical process[16]. As a result, the best strategy to modify the performance of Li-S batteries is to improve the conductivity and restrain the polysulfide dissolution at the same time[17, 18].

Thus, in the current study, carbon nanofiber (CN) with mesoporous structure and good conductivity was used as the host materials. The as-prepared CN/S composites exhibit pitaya-like structure (Figure 1). When the CN/S composites were applied as cathode materials, excellent electrochemical performance is obtained for lithium-sulfur batteries. The superior performance is attributed to the presence of CN, which could enhance the conductivity and restrain the polysulfide dissolution at the same time.

2. EXPERIMENTAL

2.1. Preparation of mesoporous carbon nanofiber (CN)

The mesoporous carbon nanofiber was prepared via electrospinning. A total of 1.4 g polyacrylonitrile and 0.8 g polystyrene were uniformly dissolved into a mixture of 10 ml DMF and 4 ml tetrahydrofuran. The mixture was then stirred for 0.5 h. Next, electrospinning was conducted at a voltage of 13 kV, with approximately 15 cm between the needle tip and the collector. The as-prepared polymer membrane was heated at 280 °C for 3 h in an N₂ atmosphere. As a result, the CN was obtained.

2.2. Preparation of CN/S composite

The elemental sulfur and CN were mixed with a mass ratio of 2:1 and then fully lapped into a sealed tank and placed in a tube type atmosphere furnace with an argon gas to remove the air. The mixture was then heated up to 155 °C for 12 h in the flow argon atmosphere, and then warmed for 2 h at 300 °C at the same heating rate. After cooling, the CN/S composites were prepared by grinding for 1 h.

2.3. Materials Characterization

The as-obtained samples were characterized by using a transmission electron microscope (TEM, Tecnai F20) and an X-ray diffractometer (XRD, D8 Advance, BRUKER). The N₂ adsorption–desorption was determined by BET measurements using a Quantachrome instrument surface area

analyzer.

2.4. Electrochemical Measurements

The active material, acetylene black and polyvinylidene fluoride, are mixed uniformly according to a mass ratio of 8: 1: 1, and N- methyl -2- pyrrolidone is used as the solvent to make the positive electrode. It is evenly coated on the aluminum foil, dried at 60 °C for 24 h, and finally punched into a circular disc electrode with a diameter of 15 mm. The CR2016 battery is assembled in the glove box filled with argon using a metal lithium plate as the negative electrode. The CT2001A battery test system was used for a constant current charge discharge test at room temperature with a voltage of 1.5~3.0 V. Electrochemical impedance spectroscopy (EIS) was performed on a CHI660E electrochemical workstation. The frequency of the EIS test is $10^{-2} \sim 10^{5}$ Hz. The AC amplitude for EIS is ±5 mV.

3. RESULTS AND DISCUSSION

Figure 1 shows the preparation process of the CN/S composite. As shown in Figure 1, after preparing carbon nanofiber, heat treatment was applied for obtaining CN/S composite at 155°C. Due to the mesoporous structure of CN, the sulfur dips into the interior of the carbon nanofiber, which exhibits a pitaya-like structure.



Figure 1. The schematic for the preparation of CN/S composites.

Nitrogen adsorption_-desorption isotherms of CN and CN/S composites were obtained from BET measurements. As shown in Figure 2, the pore structure of carbon nanofibers is characterized by IV type isotherms with typical mesoporous hysteresis loops. Compared with CN, the adsorption isotherms of CN/S composites have low adsorption volume and no hysteresis loops, demonstrating that most of the pores are occupied by sulfur.



Figure 2. The nitrogen adsorption-desorption isotherms of CN and CN/S composite.

The TEM images of CN and CN/S composite are shown in Figure 3. From Figure 3a, it can be seen that the as-prepared CN exhibits a nanofiber structure. Its diameter is 160-180 nm. After sulfur impregnation, the CN/S composite shows pitaya-like structure, whose mesopores are filled with sulfur particles (Figure 3 b). Furthermore, the corresponding EDS is shown in Figure 3(c-d). It can be seen that the C and S element were uniformly dispersed in the whole CN/S composite.



Figure 3. The TEM images of (a) carbon nanofiber (CN), (b) CN/S composite, (c-d) corresponding elemental mapping of CN/S composite.

From Figure 4, it is known that the elemental sulfur has many characteristics peaks, which are different, strong and sharp. This finding indicates that it is a crystal with a trapezoid crystal structure, consistent with other reports. The as-prepared carbon nanofiber has a strong characteristic peak near 26°. For the CN/S composite, the XRD pattern is similar with pure sulfur, showing the_crystalline structure of sulfur. The only difference is that the strength becomes weaker, which confirms that sulfur and carbon nanofiber are successfully united together.



Figure 4. The XRD patterns of carbon nanofiber, sulfur and CN/S composite at 2 theta from 10° to 80° .

Figure 5 shows the first charge-discharge profiles of sulfur and CN/S composite at the current density of 0.1 C. It can be seen that all of them have two discharge platforms near 2.3 V and 2 V. The initial discharge specific capacity of pure sulfur electrode is 806 mAh g^{-1} . For the CN/S composite electrode, it exhibits initial discharge specific capacity of 1210 mAh g^{-1} , which is much higher than the pure sulfur electrode. This high capacity is due to CN forming a good conductive network to increase the utilization of elemental sulfur[19], thus improving the specific capacity of lithium sulfur batteries.



Figure 5. The first charge-discharge profiles of pure sulfur and CN/S composite at the current density of 0.1 C between 1.5 V and 3.0 V.

As shown in Figure 6, the discharge capacity of the pure sulfur electrode dropped to 256 mAh g^{-1} after 100 cycles. The capacity retention rate is only 27.89%. The discharge specific capacity of CN/S composite electrode is 715 mAh g^{-1} , and the capacity retention rate is 65.35% after 100 cycles. This shows that in CN/S composite electrodes, CN can form a better conductive network with the



Figure 6. The cycle performance of pure sulfur and CN/S composite for 100 cycles at the current density of 0.2 C.

Figure 7 shows the rate performance of the pure sulfur electrode and the CN/S composite electrode at various current densities from 0.05 C to 1 C. The CN/S composite delivered high specific capacities of 1010 mAh g⁻¹ and 916 mAh g⁻¹, when the current density is 0.2 and 0.5 C. Even when the current density was improved to 1 C, the specific capacity still remained at 705 mAh g⁻¹. For the pure sulfur electrode, the capacity faded rapidly with the increase of the current density. Consequently, it can be clearly seen that the CN/S composites could endure various current densities even at high current density of 1 C.



Figure 7. The rate performance of pure sulfur and CN/S composite at various current densities form 0.05 C to 1_C.

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In Figure 8, the EIS of the pure sulfur and CN/S composite is made up of a straight line and semicircle in the low-frequency region and the high-frequency region. The semicircle of the high frequency region represents the charge transfer resistance between the electrode and the solution interface, which is represented by the charge transfer impedance (Rct). The straight line of the low frequency region represents the related impedance of the diffusion of Li^+ in the solid phase active substance. The Warburg impedance W is expressed as a description of the diffusion process[20, 21].



Figure 8. The EIS spectra of pure sulfur and CN/S composite.

Furthermore, to demonstrate the excellent electrochemical performance of the CN/S composite, the comparison of electrochemical performance for similar cathode materials is listed in Table 1. It can be seen that the CN/S composites exhibit stable cycle performance among these reported cathode materials for Li-S batteries.

Materials	Current densities	Capacity (cycle number)	Reference
	(C)		
CN/S	0.1	715 (100)	This work
S-OMC/S	0.05	650 (50)	22
GO-SFPC/S	0.1	636 (100)	23

Table 1. The comparison of kinds of cathode materials for Li-S batteries.

4. CONCLUSIONS

In conclusion, the mesoporous carbon nanofiber was prepared using the electrospinning method. Then, the mesoporous carbon nanofiber was used as the host material of the elemental sulfur. Finally, the carbon nanofiber/sulfur (CN/S) composite cathode material was obtained, and the electrochemical properties of the cathode material for a lithium sulfur battery were studied. The electrochemical results show that the as-prepared CN/S composite exhibits superior performance. The

initial discharge specific capacity of CN/S composite is 1210 mAh g^{-1} at a current density of 0.1 C. When the current rate is 0.2 C, the specific capacity of CN/S composite is 715 mAh g^{-1} after 100 cycles. Additionally, the CN/S composite shows an excellent rate performance at high current rates.

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