Advanced Co$_3$O$_4$ interlayer as an efficient polysulfide barrier for high-performance Li-S batteries

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In this paper, Co$_3$O$_4$ powders were firstly prepared via hydrothermal reaction. Then, Co$_3$O$_4$ powder was used as interlayer and applied into Li-S battery. Compared with that without interlayer, the Li-S battery assembled with the Co$_3$O$_4$ interlayer has a discharge capacity of 1201 mAh g$^{-1}$ at the current density of 0.1C. After 100 cycles at a current density of 0.1 C the discharge capacity is 706 mAh g$^{-1}$, which showing an excellent cycle performance.

Keywords: Li-S battery; Co$_3$O$_4$ interlayer; shuttle effect; electrochemical performance.

1. INTRODUCTION

Lithium-sulfur batteries have become one of the most promising lithium-ion batteries of the new generation due to their high theoretical capacity (1675 mAh g$^{-1}$) and high energy density (2600 Wh kg$^{-1}$) abundant reserves, low toxicity and no pollution [1, 2, 3]. However, their cathode material elemental sulfur has low electron conductivity and there is a "shuttle effect" of polysulfide during charge and discharge of the battery [4, 5, 6]. These shortcomings limit its use and development. In order to solve these problems, many strategies have been applied to inhibit the polysulfide dissolution. Linda Nazar firstly used CMK-3 as host material for sulfur to enhance the cycle performance of Li-S battery [7]. After that, the researchers paid much attention on the mesoporous carbon as host materials for elemental sulfur, such as carbon nanofiber [8-11], vapor grown carbon fiber [12, 13], hollow carbon spheres [14, 15, 16].

More recently, except for the cathode structure design, the employment of functional interlayer has become hot topic for researchers devoted to Li-S battery. Various interlayers have been used for inhibiting the shuttle effect of polysulfide, demonstrating positive effect for high-performance Li-S
battery. As we all know, the separator acts as a barrier between the positive and negative electrodes of the battery [17, 18]. Consequently, the properties of interlayers will influence the electrochemical performance of Li-S battery. According to the previous studies about interlayers, a perfect interlayer can effectively suppress the polysulfide shuttle effect and plays an important role in the cycle life of the battery [19, 20, 21]. Tang and his colleagues used MoS$_2$ functional interlayer to restrain the shuttle effect. The Li-S battery using MoS$_2$ functional interlayer remains at 401 mAh g$^{-1}$ after 600 cycles, showing an excellent cycle performance [22].

Inspired by the works of functional interlayer in Li-S battery, in our study, we have prepared a new functional Co$_3$O$_4$ interlayer, locating between sulfur cathode and separator. As an advanced interlayer for Li-S battery, the polar metal sulfide Co$_3$O$_4$ has strong chemical adsorption to the polysulfide, which can prevent the diffusion of polysulfide to a certain extent. As a result, using the Co$_3$O$_4$ interlayer is a promising method to inhibit the polysulfide shuttle effect.

2. EXPERIMENTAL

2.1 Synthesis procedure

1.6 g CoCl$_2$•6H$_2$O and 2.8 g Na$_2$S$_2$O$_3$ were dissolved in a mixture of 10 ml distilled water and 30 ml ethanol while stirring for 4 hours. distilled water and 30 ml ethanol while stirring for 4 hours. Then, homogeneous solution was formed and transferred to a Teflon-lined stainless steel autoclave and heated at 180 °C for 24 h. After the reaction was completed, the autoclave was allowed to cool room temperature. Finally, the sample was collected by centrifugation and washed six times with water and ethanol, and dried in a vacuum oven at 60 °C for 12 h. As a result, Co$_3$O$_4$ powder was obtained.

After that, PTFE emulsion was mixed with as-prepared Co$_3$O$_4$ powder at a mass ratio of 2:1.

Then, the mixture was added into ethanol to form solution. After that, the solution was condensed into a plasticene-liked solid under magnetic stirring for 12 hours. The plasticene-liked solid was pressed into a film by a twin roller, dried at 70 °C in a vacuum, and finally punched into a Co$_3$O$_4$ interlayer with a diameter of 15 mm.

2.2 Physical characterization

The as-obtained Co$_3$O$_4$ samples were characterized by using a scanning electron microscope (SEM, JSM-7001F), an X-ray diffractometer (XRD, D8 Advance, BRUKER).

2.3. Electrochemical measurement

The electrochemical performance was measured by using coin-type (CR2016) half batteries. A electrode slurry was prepared by mixing 80 wt.% elemental sulfur, 10 wt.% acetylene black and 10 wt.% PVDF with NMP. Then, the slurry was uniformly casted onto Al foil with a doctor blade to prepare a film-type electrode. The electrode was dried for 12 h under vacuum at 120 °C and was cut
into circular electrodes. The batteries were assembled in an Air-filled glove box with lithium foil as anode, 1 mol/L LiTFSI/DME+DOL as the electrolyte, with Co$_3$O$_4$ interlayer. All electrochemical measurements were carried out on a battery testing system (LAND CT 2001A) in the potential range from 1.5 V to 3 V.

3. RESULTS AND DISCUSSION

3.1 Structure and morphology

Figure 1 shows the preparation process of the Co$_3$O$_4$ interlayer and its application in Li-S battery. As shown in Figure 1 a, the Co$_3$O$_4$ powder was firstly mixed with PTFE emulsion and ethanol. Then, the solution was heated at 80 °C until the solution become plasticene-like solid. After that, the plasticene-like solid was pressed into a Co$_3$O$_4$ film by a twin roller, and finally punched into a Co$_3$O$_4$ interlayer with a diameter of 15 mm. Figure 1 b shows the application of Co$_3$O$_4$ interlayer in the Li-S battery. It is located between the S cathode and separator.

Figure 1. The schematic for the preparation of Co$_3$O$_4$ interlayer.

As shown in Figure 2 a and b, it can be seen that the Co$_3$O$_4$ material is consisted of well-dispersed nano-particles, and the crystal particles form nanosheet-like structure. The size of Co$_3$O$_4$ powder particles range from 30-80 nm, indicating a narrow particle size distribution. The TEM images are shown in Figure 2c. The selected area electron diffraction (SAED) pattern (inset, Figure 2c) demonstrates that Co$_3$O$_4$ is polycrystalline. Figure 2d further exhibits the high magnification of as-prepared Co$_3$O$_4$. Figure 2 e is the XRD diffraction pattern of Co$_3$O$_4$. It can be seen that Co$_3$O$_4$ material has been successfully prepared [23, 24]. Moreover, the flexibility of as-prepared Co$_3$O$_4$ interlayer could be observed in Figure 2f. Therefore, the Co$_3$O$_4$ interlayer could keep its shape after many discharge/charge cycles.
3.2 Electrochemical performances

Figure 3 a represents the first discharge-charge profiles of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at current density of 0.1 C. It can be seen that the initial discharge capacity of the battery Co$_3$O$_4$ interlayer and without interlayer is 1205 mAh g$^{-1}$ and 806 mAh g$^{-1}$, respectively. Besides, the voltage platform at about 2.3 V corresponds to the transform of single sulfur substance to the long chain polysulfide, and the second voltage platform appears at about 2.1 V, which corresponds to the transition of long chain polysulfide to the short chain [25, 26]. Clearly, the discharge capacity of Co$_3$O$_4$ interlayer is higher than that of battery without interlayer, which is due to the efficient inhibition of Co$_3$O$_4$ interlayer on the diffusion of polysulfide. The higher capacity value of the Co$_3$O$_4$ interlayer confirms the efficient absorption for the soluble polysulfide.

Figure 3 b depicts the cyclic voltammetry curves of Li-S battery using Co$_3$O$_4$ interlayer at 0.1 mV s$^{-1}$. It can be seen from the figure that the curves present the characteristic oxidation reduction peak of the lithium sulfur battery, which has two reduction peaks, corresponding to two discharge platforms on the discharge curve, and one oxidation peak, corresponding to the charge platform. This is consistent with other reports about the CV curves of Li-S battery. During the negative scanning process, the reduction peak at 2.25 V corresponds to the conversion of sulfur to long chain polysulfide, and 2.0 V is the process of the further conversion of long chain polysulfide lithium to short chain polysulfide lithium and lithium sulfide. On the other hand, a sharp oxidation peaks appear at 2.5 V, which corresponds to the oxidation of lithium sulfide and lithium sulfide to produce elemental sulfur [27, 28]. In all, the peaks of CV curves are related to the platforms of discharge/charge profiles.
Figure 3. (a) The initial discharge-charge profiles of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at current density of 0.1 C. (b) The cyclic voltammetry curves of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at a scan rate of 0.1 mV s$^{-1}$.

Figure 4 shows the cycle performance of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at the current density of 0.1 C. It can be seen that the capacity of the Co$_3$O$_4$ interlayer has the higher retention rate than pristine separator and the capacity retention rate is 85% after 100 cycles, which could prove that the Co$_3$O$_4$ interlayer has a positive effect for the adsorption of polysulfide. This is because the Co$_3$O$_4$ interlayer hinders the diffusion of polysulfide [29, 30]. Comparing the columbic efficiency, it can be found that after 100 cycles of Co$_3$O$_4$ interlayer remains at 98%. The higher columbic efficiency also indicates that Co$_3$O$_4$ interlayer has a good inhibition on the "shuttle effect" of polysulfide and prevents polysulfide from spreading to the negative electrode [31, 32]. As we all know, the cycle stability is the key index for the lithium-ion battery. Long cycle performance is beneficial for the application of Li-S battery in the energy storage market.

Figure 4. The cycle performance of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at the current density of 0.5 C.

In order to characterize the rate performance of Co$_3$O$_4$ interlayer, the rate performance at various current densities was conducted. The rate performance is another important factor for the Li-S battery. As shown in Figure 5, it can be seen that the current densities increase from 0.05 C to 1 C, and then return back to 0.1 C. As the current densities increase, the capacity decreases after the first charge and discharge [33, 34]. In terms of the Co$_3$O$_4$ interlayer, at the density of 0.5 C, the capacity is about 910 mAh g$^{-1}$ and when the current density reaches to 1 C, the capacity of the battery remains at 706 mAh g$^{-1}$. Besides, when the current density returns back 0.1 C, the capacity value could recover,
indicating that using Co$_3$O$_4$ interlayer has an excellent rate performance. However, for the battery without interlayer, the capacities fade rapidly with the increase of the current densities from 0.05 C to 1C.

Figure 5. The rate performance of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer at various current densities from 0.05 C to 1 C.

As is known to all, all EIS consist of two parts, that is, the semicircle in the high frequency region and the slant line in the low frequency region. The semicircle in the high frequency region indicates the charge transfer resistance between the electrode material and the electrolyte interface, and is expressed by the charge transfer impedance (Rct); the slant line in the low frequency region represents the impedance of the Li$^+$ diffusion in the electrode, and is represented by the Warburg impedance [35]. Figure 6 is the electrochemical impedance spectra of Co$_3$O$_4$ interlayer and without interlayer. The semicircle diameter of Co$_3$O$_4$ interlayer is much smaller than that of without interlayer, demonstrating superior electronic conductivity. Therefore, this design could enhance the conductivity of the whole Li-S battery and promote the transportation of electronics.

Figure 6. The EIS spectra of Li-S battery using Co$_3$O$_4$ interlayer and without interlayer.

To clearly demonstrate the superior electrochemical performance of Co$_3$O$_4$ interlayer in the Li-S batteries, table was made to compare the various interlayers. As shown in Table 1, the as-prepared Co$_3$O$_4$ interlayer has a capacity value of 1205 mAh g$^{-1}$ at the current density of 0.1 C. This capacity
value is much higher than other reported interlayers in the literature. This is mainly due to the presence of Co$_3$O$_4$ interlayer in the Li-S batteries. It could act as an efficient barrier for inhibiting the shuttle effect of soluble polysulfide in the electrolyte. As a result, the capacity value of the Li-S batteries is greatly improved by using the Co$_3$O$_4$ interlayer.

Table 1 The electrochemical performance of various functionalized interlayer for Li-S batteries.

<table>
<thead>
<tr>
<th>Interlayer</th>
<th>Current</th>
<th>Capacity</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Co$_3$O$_4$ interlayer</td>
<td>0.1 C</td>
<td>1205</td>
<td>This Work</td>
</tr>
<tr>
<td>CCP</td>
<td>0.1 C</td>
<td>961</td>
<td>36</td>
</tr>
<tr>
<td>LTO-CNFS</td>
<td>0.1 C</td>
<td>950</td>
<td>37</td>
</tr>
<tr>
<td>G-Mo</td>
<td>0.1 C</td>
<td>1021</td>
<td>38</td>
</tr>
</tbody>
</table>

4. CONCLUSIONS

In summary, the main study was focused on the employment of Co$_3$O$_4$ interlayer for high-performance lithium sulfur battery. In order to study the effect of improving the cycle performance of the lithium sulfur battery, Co$_3$O$_4$ interlayer was introduced as an efficient polysulfide barrier. The electrochemical results exhibit that the Co$_3$O$_4$ interlayer has superior adsorption ability for polysulfide and enhances the cycle performance at the same time. Compared with the without interlayer, the Co$_3$O$_4$ interlayer shows high specific capacity of 706 mAh g$^{-1}$ after 100 cycles at 0.1 C.

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