

Photocatalytic Degradation of Phenolic Compounds from Wastewater Using Titanium dioxide@reduced Graphene Oxide (TiO₂@rGO) Nanocomposites

Lu Yu*, Bo Tang

School of Chemistry and Chemical Engineering, Henan Institute of Science and Technology, Xinxiang, 453003, China

*E-mail: LuYu2021@hotmail.com, iayml57@163.com

Received: 8 May 2021/ Accepted: 29 June 2021 / Published: 10 August 2021

In this work, the synthesis of titanium dioxide@reduced graphene oxide (TiO₂@rGO) nanocomposite as a photocatalyst for the degradation of phenol as a chemical pollutant of industrial wastewater was investigated. XRD, SEM, UV-Vis absorption spectra, and EIS were used to characterize the samples. In TiO₂@rGO, the structural results revealed a significant combination of TiO₂ and rGO. The optical characteristics revealed that E_g values for bare TiO₂ and TiO₂-rGO composites were 3.14 eV and 3.07 eV, respectively, which corresponded to the shrinking band gap value of TiO₂-rGO nanocomposites. Because of the successful inclusion of rGO into the nanocomposite structure and the greater effective surface area, EIS evaluation revealed that TiO₂-rGO had a greater specific capacitance than TiO₂. Under UV irradiation for 35 minutes, photocatalytic tests revealed phenolic degradation efficiencies of 59.2% and 100% for bare TiO₂ and TiO₂-rGO composites, respectively. As a result, rGO considerably increased the degrading efficiency of bare TiO₂. Furthermore, after 30 minutes of visible irradiation, the phenolic degradation efficiencies for bare TiO₂ and TiO₂-rGO composites were 44.1% and 100%, respectively, indicating that visual irradiation promotes the degradation rate for TiO₂-rGO nanocomposites. As a consequence, TiO₂-rGO nanocomposites not only were photoexcited in the UV region but their catalytic efficiency in the visible region was also delayed.

Keywords: TiO₂@rGO nanocomposite; Photocatalytic degradation; Phenolic compounds; Electrochemical impedance spectroscopy

1. INTRODUCTION

The well-known pollution sources include three wastes from industrial production, waste gas and residue from fossil energy combustion, waste electronic waste and plastic products, etc., which cause great damage to the atmosphere, water source and soil [1, 2]. But the most closely related to our life is the problem of indoor air pollution. The common indoor air pollution mainly comes from the organic volatile compounds released from decoration materials, coatings and furniture, such as formic

acid, benzene, toluene, etc., which cause serious harm to human health [3]. Traditional treatment methods include activated carbon adsorption, long-term empty ventilation, green plant support, non-equilibrium plasma and ozone purification, but these methods have their shortcomings [4]. Heterogeneous photocatalysis is a rapid development technology in the field of environmental engineering and has been used in many industrial fields, including purification of water sources to remove toxic compounds in water, purification of air for sterilization, conversion of nitrogen compounds into acid salts, self-cleaning surface, etc [5, 6]. Due to its advantages of low cost, simple operation, low energy consumption and wide range of degraded pollutants, photocatalytic technology has been widely concerned and considered as the most promising technology to solve environmental problems [7]. Photocatalysis is a phenomenon that uses light energy to accelerate chemical reactions on catalyst surfaces [8, 9]. Under the action of light, active species are formed on the surface of photocatalyst, which can be digested into harmless end products through an oxidation-reduction reaction with organic or inorganic pollutants [10, 11].

Many industries, such as fungicide-producing plants, paper mills, and herbicides, have phenols and phenolic chemicals in their effluent [12]. Many of them seem to be extremely poisonous, causing harm to both animals and plants [13]. Full mineralization has been obtained under a range of circumstances, demonstrating that photocatalysis is a viable technology for purifying phenolic wastewater [14]. Photocatalytic techniques utilizing TiO_2 as catalyst and oxygen as an electron acceptor have been widely documented to degrade phenol [15, 16].

The study and advancement of TiO_2 -based photocatalyst technologies have been a major problem for scientists for many years [17]. Due to the improved mechanical and chemical durability of TiO_2 -based photocatalysts, this research have been done via the synthesis of different TiO_2 nanostructures and TiO_2 -based composite and hybrid systems [18]. Nanostructured electrodes with large porosity and effective surface area improve reactivity and sensitivity to visible and UV light and chemical species absorption [19, 20]. Although numerous research has been done to examine the photocatalytic characteristics of semiconductor materials, the TiO_2 @rGO nanocomposites have never been examined. As a result, our research focused on the development of a TiO_2 @rGO nanocomposite for phenolic degradation as organic dyes into industrial wastewater.

2. MATERIALS AND METHODS

TiO_2 @rGO composites were prepared using a hydrothermal method [21]. To make a 0.5M Ti(IV) solutions, 3.7mL titanium isopropoxide was mixed with 3.3mL triethanolamine inside a 25ml beaker. The TiO_2 @rGO composites were made by continuously stirring varying volumes of a GO dispersion into 43mL of water: ethanol (1:14) mixture. After that, 8.6mL of the 0.5M Ti(IV) mixture was taken and stirred at room temperature for 24 hours to form a homogenous solution, which was then put in a 120 mL Teflon vessel within such a steel reactor, and heated at 180°C for 24 hours. The solid was then washed repeatedly with ethanol, centrifuged at 15,000 rpm for 20 minutes, and oven-dried at 70 °C. The same experimental procedure was used to create pure TiO_2 samples (without the inclusion of GO) and rGO (without titanium isopropoxide).

The morphology of prepared TiO₂@rGO composites was characterized via scanning electron microscopy (SEM). The crystal structure of produced samples was investigated using X-ray diffraction (XRD) at a power of 35 kV and a current of 20 mA at a wavelength of CuK α ($\lambda=1.5418\text{\AA}$). A UV-VIS spectrophotometer was used to examine the optical absorption spectra of the produced samples. Using potentiostat equipment in a typical three-electrode electrochemical cell, EIS studies were conducted in the frequency range of 10⁻³ to 10⁵Hz at a pulsed signal amplitude of 5mV. The reference electrode in the electrochemical cell was Ag/AgCl, the counter electrode was Pt wire, and the working electrode was the prepared specimens (TiO₂ and TiO₂@rGO composites). The electrolyte solution consisted of 0.1M KCl (99%) and a 5mM compound [Fe(CN)₆]^{3-/4-} solution.

The photocatalytic tests were carried out in the presence of bare TiO₂ and TiO₂@rGO photocatalysts with an initial concentration of phenol. For the preparation of the standard solution, 0.005, 0.025, 0.05, and 0.1g phenol was put into a 500ml volumetric flask to prepare 10, 50, 100 and 200 mg /L solution, and store at 3-5°C. The measurements were made in a cylindrical photo-reactor that was exposed to visible and UV light sources. The photo-degradation solution was kept in the dark for 40 min to obtain an adsorption-desorption balance between the phenol solution and the photo-catalysts, and then photocatalytic processes were carried out under light irradiation. Optical absorption spectra obtained with a spectrophotometer at $\lambda= 663\text{nm}$ were used to assess the change in phenol concentrations. Using the measured absorption intensity of a UV-Vis spectrophotometer at 461nm, the degradation efficiency (%) of phenol was calculated using the following equation [22]:

$$\text{Degradation efficiency} = \frac{I_0 - I_t}{I_0} \times 100 = \frac{C_0 - C_t}{C_0} \times 100 \quad (1)$$

Where I_0 was its phenol solution's initial absorption intensity and I_t is the phenol solution's absorption intensity during irradiation. C_0 was its phenol solution concentration before irradiation, and C_t is really the phenol solution concentration after irradiation.

Also, the prepared photocatalyst was applied to wastewater collected from industrial wastewater of Xinxiang, China. The real samples were filtered and centrifuged at 1000rpm, and the supernatant was utilized as real samples to produce the 10mg/l phenol solution.

3. RESULTS AND DISCUSSION

Surface morphologies of the rGO and TiO₂@rGO nanocomposites are shown in figure 1. As shown in figure 1a, thick massive graphite flakes having inhomogeneity graphitic have appeared on the samples. When combining TiO₂ with rGO nanosheets, as indicated in Figure 1b, we find that TiO₂ nanoparticles were intimately combined by rGO nanosheets, suggesting the large amount of TiO₂ nanoparticles mixed along the surface of rGO.

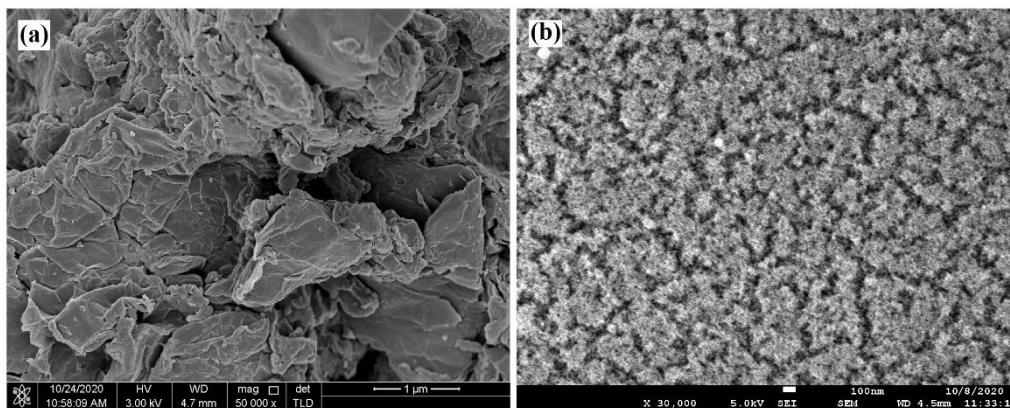


Figure 1. FESEM images of the (a) rGO, (b) TiO₂@rGO nanocomposites.

XRD patterns of rGO, TiO₂ and TiO₂@rGO composites are revealed in Figure 2. The XRD pattern of rGO shows a wide peak centered at 24.47° appears on the rGO sample diffractogram, showing inadequate sheet ordering along its stacking direction [23]. XRD pattern of TiO₂ indicates recorded diffraction peaks at $2\theta=25.74^\circ$, 38.05° , 48.02° , 54.47° , 62.79° , 69.04° and 75.23° can be related to the (101), (004), (200), (105), (213), (204), (116), and (215) planes, respectively. These planes indicated to the anatase crystal structure of TiO₂ (JCPDS card No:21-1272) [24]. Furthermore, at 43.18° , a band formed that matched the turbostratic band of amorphous carbon structures [25]. There were no visible diffraction peaks for rGO in any TiO₂@rGO samples (Fig. 2), possibly due to the low percentages of rGO, thus they were masked by the TiO₂ diffraction signal, or because the uniform stack of GO was destroyed during specimen preparation by the intercalation of TiO₂[26].

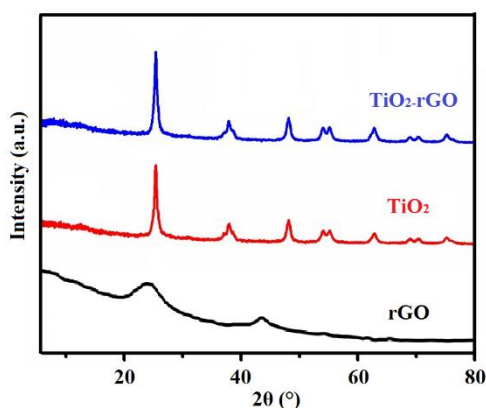


Figure 2. XRD patterns of rGO, TiO₂, and TiO₂@rGO composites

EIS tests were performed on samples in the frequency range from 0.1Hz to 0.1MHz, with a 5mV applied voltage into 0.1MKCl (99%), incorporating a 5mM complex $[\text{Fe}(\text{CN})_6]^{3-/4-}$ solutions.

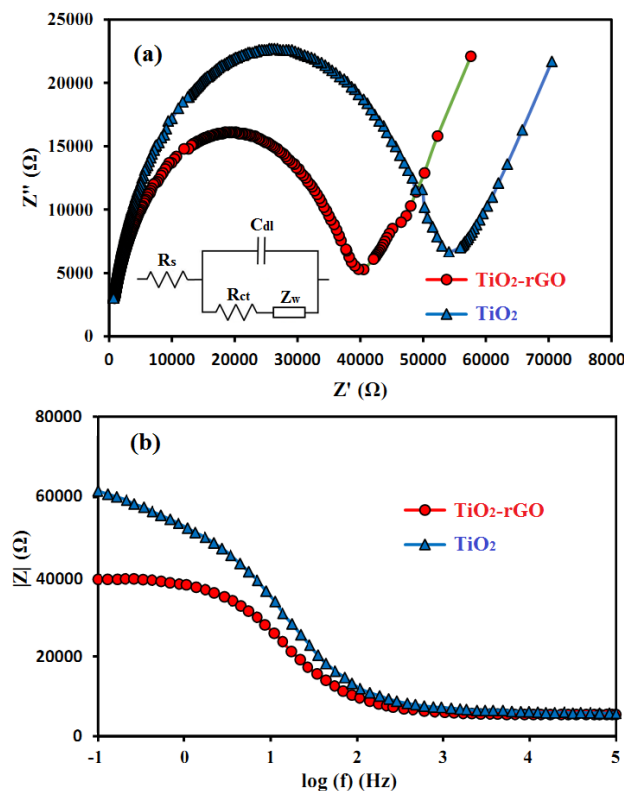


Figure 3. (a) Nyquist plots and (b) Bode diagrams of TiO₂ and TiO₂-rGO composites 0.1Hz to 0.1MHz, with a 5mV applied voltage into 0.1MKCl (99%), incorporating a 5mM complex [Fe(CN)₆]^{3-/4-} solutions. Inset of figure 3a shows an equivalent circuit model.

Figure 3 indicates Nyquist plots and (b) Bode diagrams of TiO₂ and TiO₂-rGO composites. The used Randles circuit, as indicated in the inset of Figure 3a, received the impedance findings. R_{ct} and C_{dl} represent the charge-transfer resistance and double-layer capacitance, respectively [27]. R_s shows the solution resistance.

Table 1. Obtained electrochemical parameters

Samples	$R_s(\Omega \text{ cm}^2)$	$R_{ct}(k\Omega \text{ cm}^2)$	$C_{dl}(\mu\text{F cm}^2)$
TiO ₂	74	58.2	7.3
TiO ₂ -rGO	78	43.1	10.6

The nature of all samples is similar, with a semicircle loop at high-frequency and a straight line at low-frequency. The straight line represents diffusion or movement of electrolyte ion to the surface of the electrode, whereas the semicircle represents charge-transfer resistance (R_{ct}). As indicated in the table 1, the TiO₂-rGO nanocomposites had a lower R_{ct} value than TiO₂, which was due to the synergistic action of rGO and TiO₂, which resulted in an increase in TiO₂ conductivity. Furthermore, a high electron-transfer rate can be related to more rGO-TiO₂ interfaces.

Figure 4a shows the recorded absorption spectrum of bare TiO₂ and TiO₂-rGO composites at room temperature. The absorption edge of TiO₂-rGO composites is redshifted toward bare TiO₂, which might be attributed to the presence of rGO levels in the TiO₂ energy gap decreasing the bandgap energy [28]. This reveals that bare TiO₂'s absorption range is confined to the UV region, whereas rGO can increase the photo-activation range of nanocomposites to the visible region [29]. The Tauc equation was used to calculate the optical bandgap (E_g) of the composites, as shown below [30]:

$$(\alpha h\nu)^{\frac{1}{2}} = A(h\nu - E_g) \quad (1)$$

Where α represents absorption coefficient, h shows Planck's constant, and ν indicates the light frequency. As shown in Figure 4b, the optical bandgap values are attained 3.14 eV and 3.07 eV for bare TiO₂ and TiO₂-rGO composites, respectively. The creation of oxygen vacancies can increase the defect's energy level under the valance band and move its edge into the visible region, narrowing the bandgap [31].

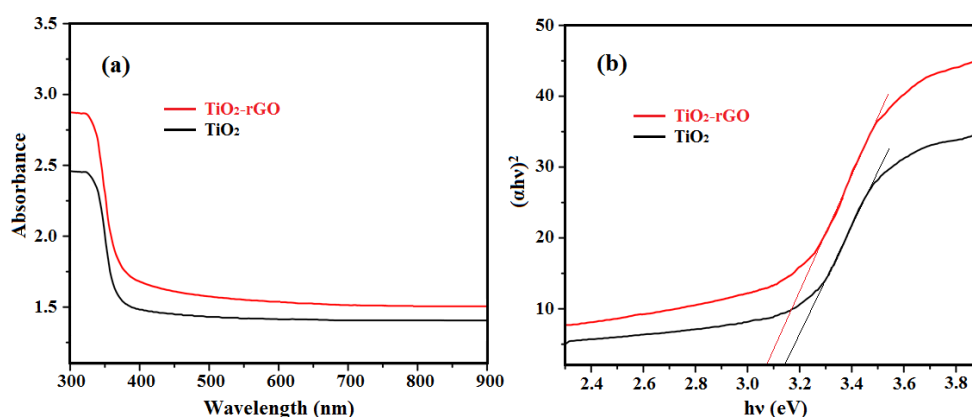


Figure 4. (a) The absorption spectrum and (b) the Tauc curves of the bare TiO₂ and TiO₂-rGO nanocomposites at room temperature.

Under dark and UV light irradiation, Figure 5a illustrates the degradation efficiency of 50mg l⁻¹ phenol in the presence of bare TiO₂ and TiO₂-rGO composites, as well as in the absence of photocatalyst (blank). For 10 mins under dark condition, degradation efficiencies of 0.65 %, 1.97 %, and 2.06 % were achieved for blank, bare TiO₂ and TiO₂-rGO composite photo-catalysts, respectively. Furthermore, during 35 minutes of UV radiation, the phenolic degradation efficiencies were 1.97%, 59.20%, and 100% for the blank sample, bare TiO₂, and TiO₂-rGO composites, respectively. As a result, rGO considerably improved the degrading efficiency of TiO₂ composites. Figure 5b exhibits the photo-degradation activities of produced photo-catalysts under visible light irradiation, revealing that the phenolic degradation efficiencies for bare TiO₂ and TiO₂-rGO composites after 30 min of visible light irradiation were 44.10% and 100%, respectively. As a consequence of the comparison between the findings of Figure 5, it is clear that under visible light irradiation, the degradation rate of TiO₂-rGO composites is enhanced. This might be due to a decrease in E_g value and a change in the optical characteristics of modified photocatalysts [32]. Furthermore, the development of physical defects as

chemical forms by rGO can increase charge separation by acting as a sponge for trapping photoinduced holes and electrons and slowing their recombination rate [33].

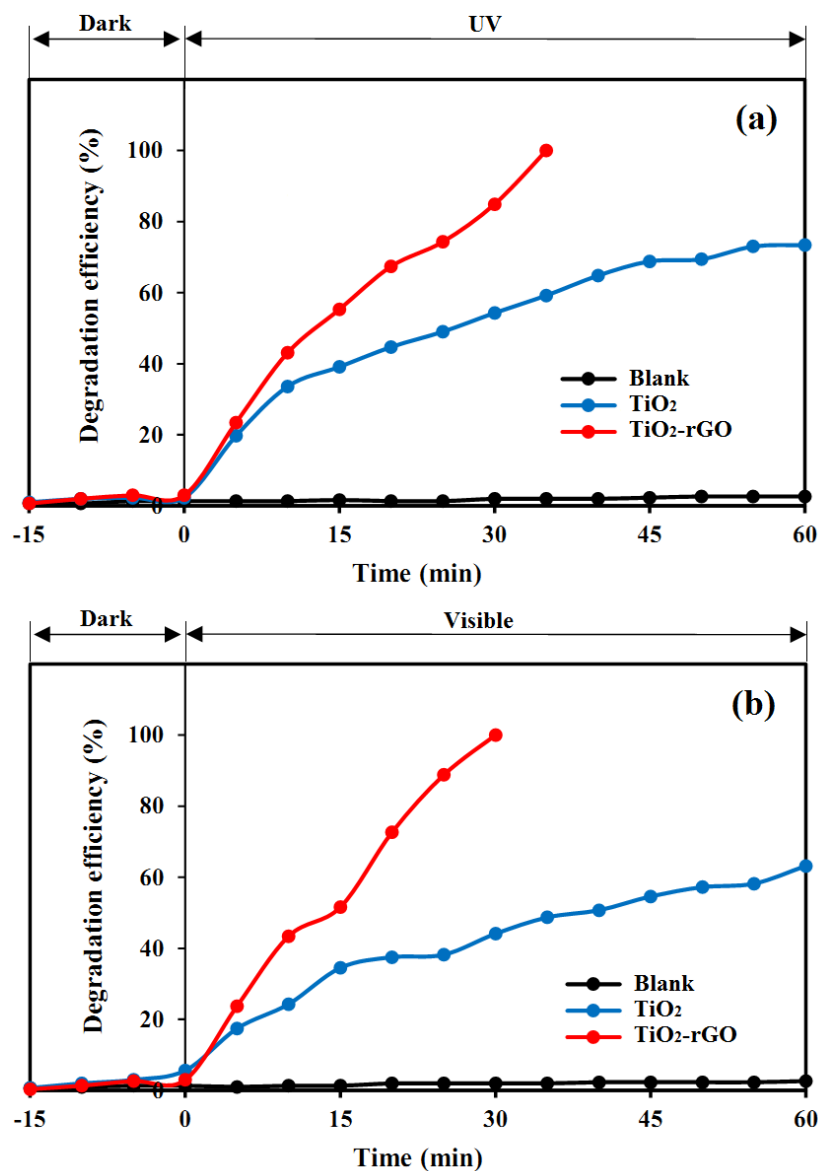


Figure 5. Degradation efficiency of 50mg l⁻¹ phenol in the presence of bare TiO₂ and TiO₂-rGO composites, as well as in the absence of photocatalyst (blank) (a) UV irradiation and (b) visible light irradiation.

Figures 6 shows the phenolic degradation efficiency on TiO₂-rGO composites for various phenol concentrations under visible and UV irradiations. As can be seen, visible irradiation caused greater photodegradation than UV irradiation. Under UV irradiation, whole degradation for 10, 50, 100, and 200mg l⁻¹ of phenol occurs after 30, 35, 65, and 90min, respectively.

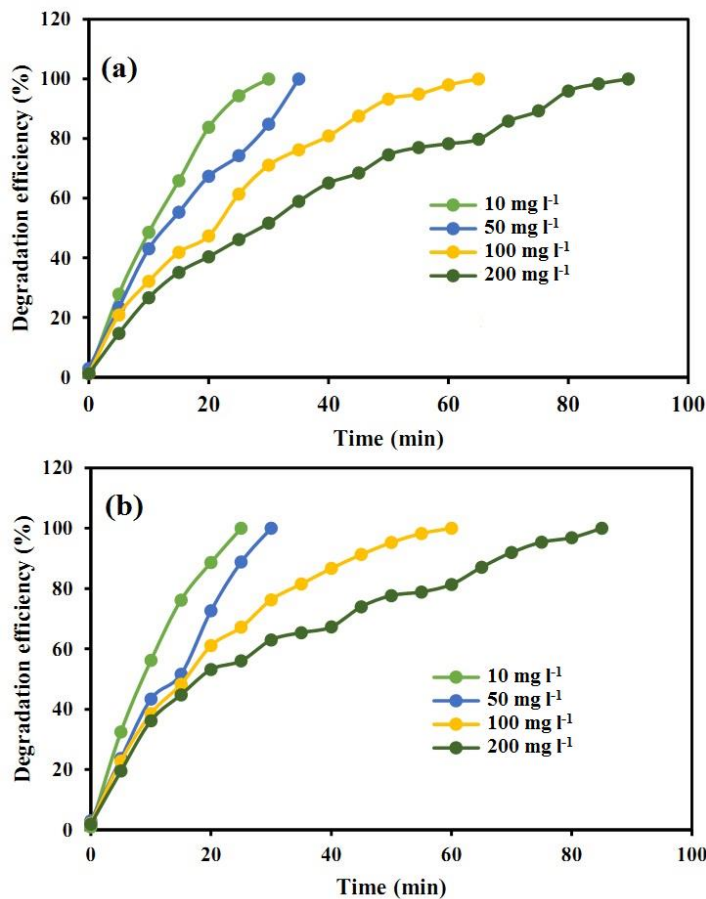


Figure 6. Phenolic degradation efficiency on TiO₂-rGO composites for various phenol concentrations under (a) UV irradiation and (b) visible light irradiation

Table 2. Comparison between the degradation efficiencies of prepared TiO₂-rGO composite and other reported photocatalysts for phenolic degradation.

Photo-catalysts	Phenol concentration(mg l ⁻¹)	Light sources	Degradation efficiency (%)	Irradiation time (min)	Ref.
ZnO/rGO nanocomposite	500	Sunlight	92.43	120	[34]
Au-Pd-rGO nanocomposite	200	Sunlight	100	300	[35]
ZnSnO ₃ /rGO	50	Visible	72.89	90	[36]
TiO ₂ /activated carbon	1000	Sunlight	100.0	120	[37]
TiO ₂ nanoparticles	500	Visible	97.0	120	[38]
TiO ₂ -rGO composite	200	UV	100.0	90	This work
		Visible	100.0	85	

Moreover, under visible irradiation, the whole degradation of 10, 50, 100, and 200mg l⁻¹ of phenol were found after 25, 30, 60 and 85 min, respectively. As revealed in table 2, the degrading efficiency of this photocatalyst is compared to the other reported data for phenolic degradation. Under

visible and UV irradiation, the produced TiO_2 -rGO composites showed enhanced photocatalytic activity for phenolic degradation.

Figure 7 shows the UV-Vis spectra of photocatalytic degradation of 10mg/l phenol prepared from the real sample at various irradiation times by TiO_2 -rGO composite. It can be seen that the intensity of the absorption peaks at 555nm continuously reduces during the photodegradation reactions which is similar to reported results of phenol degradation over Au-ZnO nanomaterials [39] and FeTiO_3 /GO nanocomposite [40]. The peak was disappeared after 90 min degradation of the real sample which consist with results obtained.

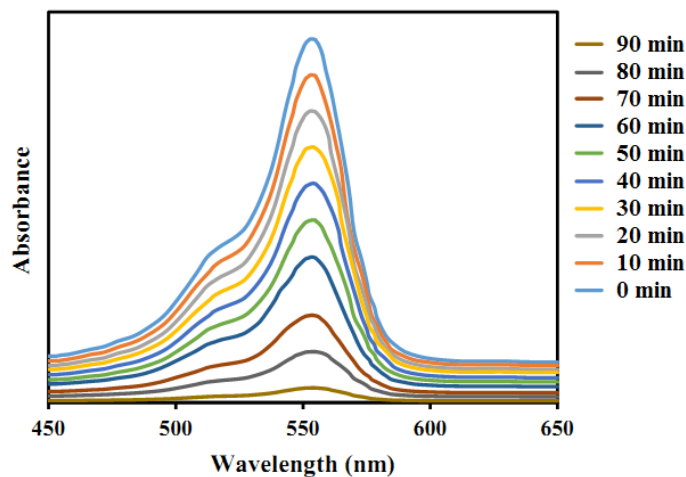


Figure 7. UV-Vis spectra of photocatalytic degradation of 10mg/l MO prepared from real sample at different irradiation time by TiO_2 -rGO composite

4. CONCLUSIONS

The TiO_2 @rGO nanocomposites were synthesized for the degradation of phenol as a chemical pollutant of industrial wastewater was investigated. XRD, SEM, UV-Vis absorption spectra, and EIS were used to characterize the samples. In TiO_2 @rGO, the structural results revealed a significant combination of TiO_2 and rGO. The optical characteristics revealed that E_g values for bare TiO_2 and TiO_2 -rGO composites were 3.14 eV and 3.07 eV, respectively, corresponded to the shrinking band gap value of TiO_2 -rGO nanocomposites. Because of the successful inclusion of rGO into the nanocomposite structure and the greater effective surface area, EIS evaluation revealed that TiO_2 -rGO had a greater specific capacitance than TiO_2 . Under UV irradiation for 35 minutes, photocatalytic tests revealed phenolic degradation efficiencies of 59.2% and 100% for bare TiO_2 and TiO_2 -rGO composites, respectively. As a result, rGO considerably increased the degrading efficiency of bare TiO_2 . Furthermore, after 30 minutes of visible irradiation, the phenolic degradation efficiencies for bare TiO_2 and TiO_2 -rGO composites were 44.1% and 100%, respectively, indicating that visible irradiation promotes the degradation rate for TiO_2 -rGO nanocomposites. As a consequence, TiO_2 -rGO nanocomposites not only were photoexcited in the UV region but their catalytic efficiency in the visible region was also delayed.

References

1. Z. Usmani, M. Sharma, A.K. Awasthi, N. Sivakumar, T. Lukk, L. Pecoraro, V.K. Thakur, D. Roberts, J. Newbold and V.K. Gupta, *Bioresource Technology*, 23 (2020) 124548.
2. H. Karimi-Maleh, Y. Orooji, A. Ayati, S. Qanbari, B. Tanhaei, F. Karimi, M. Alizadeh, J. Rouhi, L. Fu and M. Sillanpää, *Journal of Molecular Liquids*, 329 (2021) 115062.
3. N. Carslaw and D. Shaw, *Environmental Science: Processes & Impacts*, 21 (2019) 1313.
4. M. Domonkos, P. Tichá, J. Trejbal and P. Demo, *Applied Sciences*, 11 (2021) 4809.
5. N. Pichel, M. Vivar and M. Fuentes, *Chemosphere*, 218 (2019) 1014.
6. H. Karimi-Maleh, Y. Orooji, F. Karimi, M. Alizadeh, M. Baghayeri, J. Rouhi, S. Tajik, H. Beitollahi, S. Agarwal and V.K. Gupta, *Biosensors and Bioelectronics*, 184 (2021) 113252.
7. F. Deng, H. Shi, Y. Guo, X. Luo and J. Zhou, *Current Opinion in Green and Sustainable Chemistry*, 13 (2021) 100465.
8. A. Zada, P. Muhammad, W. Ahmad, Z. Hussain, S. Ali, M. Khan, Q. Khan and M. Maqbool, *Advanced Functional Materials*, 30 (2020) 1906744.
9. Q. Li, K. Wang, X. Lu, R. Luo, M. Zhang, C. Cui and G. Zhu, *International Journal of Electrochemical Science*, 15 (2020) 9256.
10. A. Akbari, Z. Sabouri, H.A. Hosseini, A. Hashemzadeh, M. Khatami and M. Darroudi, *Inorganic Chemistry Communications*, 115 (2020) 107867.
11. H. Karimi-Maleh, M.L. Yola, N. Atar, Y. Orooji, F. Karimi, P.S. Kumar, J. Rouhi and M. Baghayeri, *Journal of colloid and interface science*, 592 (2021) 174.
12. M. Malakootian and M.R. Heidari, *Water Science and Technology*, 78 (2018) 1260.
13. T.L. DesMarias and M. Costa, *Current opinion in toxicology*, 14 (2019) 1.
14. S.-M. Lam, J.-C. Sin, H. Lin, H. Li, J.W. Lim and H. Zeng, *Applied Surface Science*, 514 (2020) 145945.
15. D. Sánchez-Rodríguez, M.G.M. Medrano, H. Remita and V. Escobar-Barrios, *Journal of environmental chemical engineering*, 6 (2018) 1601.
16. H. Karimi-Maleh, M. Alizadeh, Y. Orooji, F. Karimi, M. Baghayeri, J. Rouhi, S. Tajik, H. Beitollahi, S. Agarwal and V.K. Gupta, *Industrial & Engineering Chemistry Research*, 60 (2021) 816.
17. Z. Xing, J. Zhang, J. Cui, J. Yin, T. Zhao, J. Kuang, Z. Xiu, N. Wan and W. Zhou, *Applied Catalysis B: Environmental*, 225 (2018) 452.
18. S. Riaz and S.-J. Park, *Journal of Industrial and Engineering Chemistry*, 84 (2020) 23.
19. A. Mohammad, M.E. Khan, M.R. Karim and M.H. Cho, *Applied Surface Science*, 495 (2019) 143432.
20. H. Karimi-Maleh, S. Ranjbari, B. Tanhaei, A. Ayati, Y. Orooji, M. Alizadeh, F. Karimi, S. Salmanpour, J. Rouhi and M. Sillanpää, *Environmental Research*, 195 (2021) 110809.
21. B.Y.S. Chang, N.M. Huang, M.N. An'amt, A.R. Marlinda, Y. Norazriena, M.R. Muhamad, I. Harrison, H.N. Lim and C.H. Chia, *International Journal of Nanomedicine*, 7 (2012) 3379.
22. L. Fan, J. Wang, N. Qiu, Y. Liu and X. Zhang, *International Journal of Electrochemical Science*, 14 (2019) 10862.
23. A. Ahmed, M.A. Jalil, M.M. Hossain, M. Moniruzzaman, B. Adak, M.T. Islam, M.S. Parvez and S. Mukhopadhyay, *Journal of Materials Chemistry C*, 8 (2020) 16204.
24. W. Wen, J. Hai, J. Yao, Y.-J. Gu, H. Kobayashi, H. Tian, T. Sun, Q. Chen, P. Yang and C. Geng, *Chemistry of Materials*, 33 (2021) 1489.
25. M. Ruidíaz-Martínez, M.A. Álvarez, M.V. López-Ramón, G. Cruz-Quesada, J. Rivera-Utrilla and M. Sánchez-Polo, *Catalysts*, 10 (2020) 520.
26. K. Alamelu, V. Raja, L. Shiamala and B.J. Ali, *Applied Surface Science*, 430 (2018) 145.
27. H. Dhiflaoui, K. Khelifi, N. Barhoumi and A.B.C. Larbi, *Journal of Materials Research and Technology*, 9 (2020) 5293.

28. J.O. Olowoyo, M. Kumar, B. Singh, V.O. Oninla, J.O. Babalola, H. Valdés, A.V. Vorontsov and U. Kumar, *Carbon*, 147 (2019) 385.
29. A.T. Kuvarega and B.B. Mamba, *Critical Reviews in Solid State and Materials Sciences*, 42 (2017) 295.
30. N. Sangiorgi, L. Aversa, R. Tatti, R. Verucchi and A. Sanson, *Optical Materials*, 64 (2017) 18.
31. X. Bi, G. Du, A. Kalam, D. Sun, Y. Yu, Q. Su, B. Xu and A.G. Al-Sehemi, *Chemical Engineering Science*, 234 (2021) 116440.
32. Y. Qin, H. Li, J. Lu, F. Meng, C. Ma, Y. Yan and M. Meng, *Chemical Engineering Journal*, 384 (2020) 123275.
33. M.-f. Li, Y.-g. Liu, G.-m. Zeng, N. Liu and S.-b. Liu, *Chemosphere*, 226 (2019) 360.
34. P.K. Boruah, B. Sharma, I. Karbhal, M.V. Shelke and M.R. Das, *Journal of hazardous materials*, 325 (2017) 90.
35. G. Darabdhara, P.K. Boruah, P. Borthakur, N. Hussain, M.R. Das, T. Ahamad, S.M. Alshehri, V. Malgras, K.C.-W. Wu and Y. Yamauchi, *Nanoscale*, 8 (2016) 8276.
36. G. Gnanamoorthy, V.K. Yadav, D. Latha, V. Karthikeyan and V. Narayanan, *Chemical Physics Letters*, 739 (2020) 137050.
37. M. Gar Alalm, A. Tawfik and S. Ookawara, *Desalination and Water Treatment*, 57 (2016) 835.
38. M.S.F.A. Zamri and N. Sapawe, *Materials Today: Proceedings*, 5 (2018) 21797.
39. J.J. Murcia Mesa, J.A. García Arias, H.A. Rojas and O.E. Cárdenas Espinosa, *Revista Facultad de Ingeniería Universidad de Antioquia*, 16 (2020) 24.
40. M. Moradi, Y. Vasseghian, A. Khataee, M. Harati and H. Arfaeinia, *Separation and Purification Technology*, 261 (2021) 118274.

© 2021 The Authors. Published by ESG (www.electrochemsci.org). This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution license (<http://creativecommons.org/licenses/by/4.0/>).